



Riscalda la vita.



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MANUALE UTENTE PRODOTTI A LEGNA
WOOD PRODUCTS USER MANUAL
BENUTZERHANDBUCH HOLZPRODUKT
MANUEL UTILISATEUR PRODUITS À BOIS
MANUAL DEL USUARIO PRODUCTOS DE LEÑA

TERMOROSA XXL DSA 4.0

MADE IN ITALY
design & production

007097605 - Rev.01

! ATTENTION



**SURFACES CAN BECOME VERY HOT!
ALWAYS USE PROTECTIVE GLOVES!**

During combustion, thermal energy is released that significantly increases the heat of surfaces, doors, handles, controls, glass, exhaust pipes, and even the front of the appliance. Avoid contact with those elements if not wearing protective clothing (protective gloves included). Make sure children are aware of the danger and keep them away from the stove during operation.

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We thank you for having chosen our company; our product is a great heating solution developed from the most advanced technology with top quality machining and modern design, aimed at making you enjoy the fantastic sensation that the heat of a flame gives, in complete safety.

WARNINGS

This instructions manual is an integral part of the product: make sure that it always accompanies the appliance, even if transferred to another owner or user, or if transferred to another place. If it is damaged or lost, request another copy from the area technician. This product is intended for the use for which it has been expressly designed. The manufacturer is exempt from any liability, contractual and extracontractual, for injury/damage caused to persons/animals and objects, due to installation, adjustment and maintenance errors and improper use.

Installation must be performed by qualified staff, which assumes complete responsibility for the definitive installation and consequent good functioning of the product installed. One must also bear in mind all laws and national, regional, provincial and town council Standards present in the country in which the appliance has been installed, as well as the instructions contained in this manual.

The use of the appliance must comply with all local, regional, national and European regulations.

The Manufacturer cannot be held responsible for the failure to comply with such precautions.

After removing the packaging, ensure that the content is intact and complete. Otherwise, contact the dealer where the appliance was purchased. All electric components (where existing) that make up the product must be replaced with original spare parts exclusively by an authorised after-sales centre, thus guaranteeing correct functioning.

SAFETY

♦ THE APPLIANCE MAY BE USED BY CHILDREN 8 YEARS OF AGE OR OLDER AND INDIVIDUALS WITH REDUCED PHYSICAL, SENSORY, OR MENTAL CAPACITIES OR WITHOUT EXPERIENCE OR THE NECESSARY KNOWLEDGE, PROVIDED THAT THEY ARE SUPERVISED OR HAVE

RECEIVED INSTRUCTIONS ON SAFE USE OF THE APPLIANCE AND THAT THEY UNDERSTAND THE INHERENT DANGERS.

- ◆ THE GENERATOR MUST NOT BE USED BY PERSONS (INCLUDING CHILDREN) WITH REDUCED PHYSICAL, SENSORY AND MENTAL CAPACITIES OR WHO ARE UNSKILLED PERSONS, UNLESS THEY ARE SUPERVISED AND TRAINED REGARDING USE OF THE APPLIANCE BY A PERSON RESPONSIBLE FOR THEIR SAFETY.
- ◆ THE CLEANING AND MAINTENANCE REQUIRED BY THE USER MUST NOT BE PERFORMED BY CHILDREN WITHOUT SUPERVISION.
- ◆ CHILDREN MUST BE CHECKED TO ENSURE THAT THEY DO NOT PLAY WITH THE APPLIANCE.
- ◆ DO NOT TOUCH THE GENERATOR WHEN YOU ARE BAREFOOT OR WHEN PARTS OF THE BODY ARE WET OR DAMP.
- ◆ IT IS FORBIDDEN TO MODIFY THE APPLIANCE IN ANY WAY.
- ◆ DO NOT PULL, DISCONNECT, TWIST ELECTRIC CABLES (WHERE EXISTING) LEAVING THE PRODUCT, EVEN IF DISCONNECTED FROM THE ELECTRIC POWER SUPPLY MAINS.
- ◆ IT IS ADVISED TO POSITION THE POWER SUPPLY CABLE (WHERE EXISTING) SO THAT IT DOES NOT COME INTO CONTACT WITH HOT PARTS OF THE APPLIANCE.
- ◆ THE POWER SUPPLY PLUG MUST BE ACCESSIBLE AFTER INSTALLATION.
- ◆ DO NOT CLOSE OR REDUCE THE DIMENSIONS OF THE AIRING VENTS IN THE PLACE OF INSTALLATION. THE AIRING VENTS ARE ESSENTIAL FOR CORRECT COMBUSTION.
- ◆ DO NOT LEAVE THE PACKAGING ELEMENTS WITHIN REACH OF CHILDREN OR UNASSISTED DISABLED PERSONS.
- ◆ THE HEARTH DOOR MUST ALWAYS BE CLOSED DURING NORMAL FUNCTIONING OF THE PRODUCT.
- ◆ WHEN THE APPLIANCE IS FUNCTIONING AND HOT TO THE TOUCH, ESPECIALLY ALL EXTERNAL SURFACES, ATTENTION MUST BE PAID
- ◆ CHECK FOR THE PRESENCE OF ANY OBSTRUCTIONS BEFORE SWITCHING THE APPLIANCE ON FOLLOWING A PROLONGED PERIOD OF INACTIVITY.
- ◆ THIS APPLIANCE MUST NOT BE USED TO BURN WASTE
- ◆ DO NOT USE ANY FLAMMABLE LIQUIDS FOR IGNITION

♦ THE MAJOLICAS (WHERE EXISTING) ARE TOP QUALITY ARTISAN PRODUCTS AND AS SUCH CAN HAVE MICRO-DOTS, CRACKLES AND CHROMATIC IMPERFECTIONS. THESE FEATURES HIGHLIGHT THEIR VALUABLE NATURE. DUE TO THEIR DIFFERENT DILATION COEFFICIENT, THEY PRODUCE CRACKLING, WHICH DEMONSTRATE THEIR EFFECTIVE AUTHENTICITY. TO CLEAN THE MAJOLICAS, IT IS RECOMMENDED TO USE A SOFT, DRY CLOTH. IF A DETERGENT OR LIQUID IS USED, THE LATTER COULD PENETRATE INSIDE THE CRACKLES, HIGHLIGHTING THEM.

GENERAL PRECAUTIONS

La NORDICA S.p.A. responsibility is limited to the supply of the appliance.

THE INSTALLATION MUST BE CARRIED OUT SCRUPULOUSLY ACCORDING TO THE INSTRUCTIONS PROVIDED IN THIS MANUAL AND THE RULES OF THE PROFESSION. INSTALLATION MUST ONLY BE CARRIED OUT BY A QUALIFIED TECHNICIAN WHO WORKS ON BEHALF OF COMPANIES SUITABLE TO ASSUME THE ENTIRE RESPONSIBILITY OF THE SYSTEM AS A WHOLE.



LA NORDICA S.P.A. DECLINES ANY RESPONSIBILITY FOR THE PRODUCT THAT HAS BEEN MODIFIED WITHOUT WRITTEN AUTHORISATION AS WELL AS FOR THE USE OF NON-ORIGINAL SPARE PARTS. NO MODIFICATIONS CAN BE CARRIED OUT TO THE APPLIANCE. LA NORDICA S.P.A. CANNOT BE HELD RESPONSIBLE FOR LACK OF RESPECT FOR SUCH PRECAUTIONS.

THIS APPLIANCE IS NOT SUITABLE FOR THE USE OF INEXPERIENCED PEOPLE (INCLUDED CHILDREN) OR WITH PHYSICAL, SENSORIAL AND MENTAL REDUCED CAPACITIES. THEY HAVE TO BE CONTROLLED AND EDUCATED IN THE USE OF THE APPLIANCE FROM A RESPONSIBLE PERSON FOR THEIR SECURITY. THE CHILDREN HAVE TO BE CONTROLLED TO BE SURE THAT THEY WOULD NOT PLAY WITH THE APPLIANCE. (EN 60335-2-102/7.12).

IT IS OBLIGATORY TO RESPECT THE NATIONAL AND EUROPEAN RULES, LOCAL REGULATIONS CONCERNING BUILDING MATTER AND ALSO FIREPROOF RULES.

DECLARATION OF CONFORMITY OF THE MANUFACTURER

OBJECT: **ABSENCE OF ASBESTOS AND CADMIUM**

WE DECLARE THAT THE MATERIALS USED FOR THE ASSEMBLY OF ALL OUR APPLIANCES ARE WITHOUT ASBESTOS PARTS OR ASBESTOS DERIVATES AND THAT IN THE MATERIAL USED FOR WELDING, CADMIUM IS NOT PRESENT, AS PRESCRIBED IN RELEVANT NORM.

OBJECT: **CE N. 1935/2004 REGULATION.**

WE DECLARE THAT IN ALL PRODUCTS WE PRODUCE, THE MATERIALS WHICH WILL GET IN TOUCH WITH FOOD ARE SUITABLE FOR ALIMENTARY USE, ACCORDING TO THE A.M. CE REGULATION.

INSTALLATION REGULATIONS

INSTALLATION OF THE PRODUCT AND AUXILIARY EQUIPMENT IN RELATION TO THE HEATING SYSTEM MUST COMPLY WITH ALL CURRENT STANDARDS AND REGULATIONS AND TO THOSE ENVISIONED BY THE LAW.

THE INSTALLATION AND THE RELATING TO THE CONNECTIONS OF THE SYSTEM, THE COMMISSIONING AND THE CHECK OF THE CORRECT FUNCTIONING MUST BE CARRIED OUT IN COMPLIANCE WITH THE REGULATIONS IN FORCE BY AUTHORISED PROFESSIONAL PERSONNEL WITH THE REQUISITES REQUIRED BY THE LAW, BEING NATIONAL, REGIONAL, PROVINCIAL OR TOWN COUNCIL PRESENT IN THE COUNTRY WITHIN WHICH THE APPLIANCE IS INSTALLED, BESIDES THESE PRESENT INSTRUCTIONS.

INSTALLATION MUST BE CARRIED OUT BY AUTHORISED PERSONNEL WHO MUST PROVIDE THE BUYER WITH A SYSTEM DECLARATION OF CONFORMITY AND WILL ASSUME FULL RESPONSIBILITY FOR FINAL INSTALLATION AND AS A CONSEQUENCE THE CORRECT FUNCTIONING OF THE INSTALLED PRODUCT.

BEFORE INSTALLING THE APPLIANCE, CARRY OUT THE FOLLOWING CHECKS:

- Verify if your structure can support the weight of the appliance. In case of insufficient carrying capacity it is necessary to adopt appropriate measures, La NORDICA responsibility is limited to the supply of the appliance (See chapter *TECHNICAL DESCRIPTION*).
- Make sure that the floor can support the weight of the appliance, and if it is made of flammable material, provide suitable insulation (*DIMENSIONS ACCORDING TO REGIONAL REGULATIONS*).
- Make sure that there is adequate ventilation in the room where the appliance is to be installed, with particular attention to windows and doors with tight closing (seal ropes).
- DO NOT INSTALL THE APPLIANCE IN ROOMS CONTAINING COLLECTIVE VENTILATION DUCTS, HOODS WITH OR WITHOUT EXTRACTOR, TYPE B GAS APPLIANCES, HEAT PUMPS, OR OTHER APPLIANCES THAT, OPERATING AT THE SAME TIME, CAN PUT THE ROOM IN DEPRESSION (REF. **UNI 10683 STANDARD**)
- Make sure that the flue and the pipes to which the appliance will be connected are suitable for its operation. **IT IS NOT ALLOWED THE CONNECTION OF VARIOUS APPLIANCES TO THE SAME CHIMNEY.**
- The diameter of the opening for connection to the chimney must at least correspond to the diameter of the flue gas pipe. The opening must be equipped with a wall connection for the insertion of the exhaust pipe and a rosette.
- The unused flue gas exhaust stub pipe must be covered with its respective cap (see chapter *DIMENISIONS*).
- The installation must be appropriate and has to allow the cleaning and maintenance of the product and the flue.

BEFORE INSTALLATION, ACCURATELY WASH THE PIPES OF THE SYSTEM IN ORDER TO REMOVE ANY RESIDUALS THAT COULD COMPROMISE THE CORRECT FUNCTIONING OF THE APPLIANCE.

IMPORTANT:

- A) IT WOULD BE APPROPRIATE TO INSTALL AN AUTOMATIC OR MANUAL AIR VALVE TO ALLOW THE AIR OUTLET FROM THE PLUMBING SYSTEM;
- B) IN CASE OF WATER LEAKING, CLOSE THE WATER SUPPLY AND PROMPTLY WARN THE AFTER SALES TECHNICAL SERVICE;
- C) THE SYSTEM WORKING PRESSURE MUST PERIODICALLY BE CHECKED.
- D) IF NOT USING THE BOILER FOR A LONG PERIOD OF TIME, IT IS RECOMMENDED THAT THE AFTER SALES TECHNICAL SERVICE IS CONTACTED TO CARRY OUT AT LEAST THE FOLLOWING OPERATIONS: - CLOSE THE WATER TAPS OF BOTH THE THERMAL SYSTEM AND THE DOMESTIC HOT WATER SYSTEM; - EMPTY THE THERMAL SYSTEM AND THE DOMESTIC HOT WATER SYSTEM IF THERE IS RISK OF FREEZING.

The **DSA** thermo appliances, can be installed in both an OPEN expansion Tank system and a CLOSED expansion Tank system.



LA NORDICA S.P.A. DECLINES ALL RESPONSIBILITY FOR DAMAGE TO THINGS AND/OR PERSONS CAUSED BY THE SYSTEM. IN ADDITION, IT IS NOT RESPONSIBLE FOR ANY PRODUCT MODIFIED WITHOUT AUTHORISATION AND EVEN LESS FOR THE USE OF NON ORIGINAL SPARE PARTS.

YOUR REGULAR LOCAL CHIMNEY SWEEP MUST BE INFORMED ABOUT THE INSTALLATION OF THE APPLIANCE SO THAT HE CAN CHECK THE CORRECT CONNECTION TO THE CHIMNEY.

OPEN EXPANSION TANK SYSTEM

IT IS **COMPULSORY** THAT THE OPEN EXPANSION TANK SYSTEM IS PROVIDED WITH:

1. **OPEN EXPANSION Tank**: which has a capacity of 10% of total water content of thermo-product and of the installation. This is installed at the highest point of the system, at least 2 m over the radiator that is at the highest level.
2. **SAFETY PIPE** : that connects through the shortest way, without descending or siphoning parts, the delivery of thermo-product to the upper side of open expansion tank. **ATTENTION**: THE INSIDE DIAMETER OF THE SUPPLY PIPE WHICH CONNECTS THE THERMOPRODUCT WITH THE OPEN EXPANSION VESSEL MUST BE EQUAL TO THE INTERNAL DIAMETER OF THE SUPPLY JUNCTION PRESENT IN THE THERMOPRODUCT. THE ABOVE MENTIONED CONNECTION PIPE MUST BE WITHOUT SIPHONING PARTS.
3. **LOAD PIPE** : which connects the bottom of open expansion tank with the return pipe of installation. The minimum diameter must be $\frac{3}{4}$ " gas. All those parts must not have for any reason meditate intercept bodies that could accidentally exclude them and must be placed in rooms which are protected from frost. On the contrary, if they freeze, the boiler body could break or even explode. In case of frost placing it will be right to add a proper percentage of antifreeze liquid to the water of installation in order to delete the whole problem. In no way there must be water circulation in the open expansion tank between the safety and loading pipe. This would cause the water oxygenation and the consequent corrosion of thermo-product and installation in a very short time.
4. **AUTOMATIC THERMAL DISCHARGE VALVE DSA** which is a further **positive** safety that prevents the boiling even when electric energy is missing. It is made by a valve cover like a pressure safety valve which differs from it as it opens by reaching a pre-calibrated temperature (normally at 94 – 95°C) and unload hot water from the installation delivery. This will be replaced with as much cold water coming from the open expansion tank loading pipe of open tank by draining away the excessive heat.
5. **SAFETY VALVE FROM 1,5 bar**: maximum operation pressure allowed for the system is 1,5 bar (equal to 15 m of the water column). Higher pressures can cause deformation and breakage of the boiler body.
6. **SAFETY DEVICES** envisioned by Regulations in vigour.
7. **CIRCULATION PUMP** : . It would be better to install it on the return in order to avoid that it could disconnect itself at very high water temperatures but checking that it does not drive water in the open expansion tank otherwise it should cause a continuous water oxygenation with consequent, fast corrosion of boiler body. It must be not to avoid a forced circulation in the open expansion tank. Furthermore it must be electrically connected to a thermostat or a electronic control unit that can be purchased with the thermo-fireplace as **OPTIONAL** part.
8. **ANTI-CONDENSATION MIXING VALVE** – (see chapter)



ATTENTION: TEMPERATURE SAFETY SENSORS MUST BE IN PLACE ON THE MACHINE OR AT A DISTANCE NO GREATER THAN 30 CM FROM THE FLOW CONNECTION OF THE THERMO-PRODUCT. WHENEVER THE THERMO PRODUCTS LACK A DEVICE, THOSE MISSING CAN BE INSTALLED ON THE THERMO PRODUCT FLOW PIPE, WITHIN A DISTANCE NO GREATER THAN 1M FROM THE THERMO PRODUCT. ALL THOSE PARTS MUST NOT HAVE FOR ANY REASON MEDIATE INTERCEPT BODIES THAT COULD ACCIDENTALLY EXCLUDE THEM AND MUST BE PLACED IN ROOMS WHICH ARE PROTECTED FROM FROST. ON THE CONTRARY, IF THEY FREEZE, THE BOILER BODY COULD BREAK OR EVEN EXPLODE.



ATTENTION: FOR NO REASON MUST THE FIRE BE IGNITED BEFORE THE SYSTEM HAS BEEN COMPLETELY FILLED WITH WATER; DOING THIS WOULD LEAD TO SERIOUS DAMAGE OF THE ENTIRE STRUCTURE. THE SYSTEM MUST BE FILLED BY MEANS OF THE LOADING PIPE DIRECTLY FROM THE OPEN TANK IN A WAY TO PREVENT AN EXCESSIVE PRESSURE OF THE WATER NETWORK DEFORMING THE BODY OF THE THERMO HEATING STOVE.



THE SYSTEM MUST BE KEPT CONSTANTLY FULL OF WATER EVEN DURING THE PERIODS WHEN THE USE OF THE THERMO-HEATING STOVE IS NOT REQUESTED. DURING THE WINTER, INACTIVITY MUST BE FACED WITH THE ADDITION OF ANTIFREEZE.

CLOSED EXPANSION TANK SYSTEM

IT IS **COMPULSORY** THAT THE CLOSED EXPANSION TANK SYSTEM IS PROVIDED WITH:

1. **A SAFETY VALVE** - maximum operation pressure allowed for the system is : see DECLARATION OF PERFORMANCE - CE MARKING INFORMATION. Higher pressures can cause deformation and breakage of the boiler body. **ATTENTION**: THE INSIDE DIAMETER OF THE SUPPLY PIPE WHICH CONNECTS THE THERMOPRODUCT WITH THE SECURITY VALVE MUST BE EQUAL TO THE INTERNAL DIAMETER OF THE SUPPLY JUNCTION PRESENT IN THE THERMOPRODUCT. THE ABOVE MENTIONED CONNECTION PIPE MUST BE WITHOUT SIPHONING PARTS.
2. **ANTI-CONDENSATION MIXING VALVE** – (see chapter)
3. **AUTOMATIC THERMAL DISCHARGE VALVE DSA** or **TEMPERATURE SAFETY RELIEF VALVE**, with double safety sensor
4. **CLOSED EXPANSION Tank** can be installed on the thermo product return pipe. **ATTENTION**: THE INSIDE DIAMETER OF THE RETURN PIPE WHICH CONNECTS THE THERMOPRODUCT WITH THE CLOSED EXPANSION VESSEL MUST BE EQUAL TO THE INTERNAL DIAMETER OF THE RETURN JUNCTION PRESENT IN THE THERMOPRODUCT. THE ABOVE MENTIONED CONNECTION PIPE MUST BE WITHOUT

SIPHONING PARTS.

5. PUMP CONTROL THERMOSTAT
6. NOISE ALARM ACTIVATION THERMOSTAT
7. NOISE ALARM
8. TEMPERATURE INDICATOR
9. PRESSURE INDICATOR
10. PUMP SYSTEM



ATTENTION: TEMPERATURE SAFETY SENSORS MUST BE IN PLACE ON THE MACHINE OR AT A DISTANCE NO GREATER THAN 30 CM FROM THE FLOW CONNECTION OF THE THERMO-PRODUCT. WHENEVER THE THERMO PRODUCTS LACK A DEVICE, THOSE MISSING CAN BE INSTALLED ON THE THERMO PRODUCT FLOW PIPE, WITHIN A DISTANCE NO GREATER THAN 1M FROM THE THERMO PRODUCT. . ALL THOSE PARTS MUST NO HAVE FOR ANY REASON MEDITATE INTERCEPT BODIES THAT COULD ACCIDENTALLY EXCLUDE THEM AND MUST BE PLACED IN ROOMS WHICH ARE PROTECTED FROM FROST. ON THE CONTRARY, IF THEY FREEZE, THE BOILER BODY COULD BREAK OR EVEN EXPLODE.

IT IS MANDATORY THAT THE THERMO PRODUCTS FOR DOMESTIC HEATING INSERTED IN **CLOSED TANK** HEATING SYSTEMS, MUST BE INTERNALLY EQUIPPED, WITH A COOLING CIRCUIT, PREPARED BY THE UNIT MANUFACTURER, WHICH IS ACTIVATED BY A THERMAL **SAFETY VALVE** (SEE CHAPTER **VAST**) WHICH DOES NOT REQUIRE AUXILIARY POWER AND CAN GUARANTEE THAT THE STANDARD SET TEMPERATURE LIMIT IS NOT EXCEEDED. CONNECTION BETWEEN THE POWER SUPPLY UNIT AND THE VALVE MUST BE FREE FROM INTERCEPTIONS. COOLING CIRCUIT UPSTREAM PRESSURE MUST BE AT LEAST 1,5 bar.

ANTI-CONDENSATION MIXING VALVE OBLIGATORY (PURCHASED AS OPTIONAL PART)

The Anti-condensation mixing valve finds applications in solid fuel heat generators as it prevents cold water return in the exchanger (chap. DIMENSIONS). Routes **1** and **3** are always open and, along with the pump installed on the return (**R**), they guarantee water circulation inside the biomass boiler exchanger (**CB**). An elevated return temperature, allows efficiency improvement, reduces formation of smoke condensation and prolongs the boiler life span.

Valves on the market have different calibrations. **La NORDICA ADVISES USE OF MODEL 55°C WITH 1" HYDRAULIC CONNECTIONS.** Once the valve calibration temperature is reached, route **2** opens and the boiler water goes to the system via the flow (**M**).



IMPORTANT LACK OF INSTALLATION OF THE DEVICE VOIDS THE HEAT EXCHANGER WARRANTY.

VAST - AUTOMATIC THERMAL DISCHARGE VALVE DSA (PURCHASED AS OPTIONAL PART)

SOLID FUEL THERMO PRODUCTS MUST BE INSTALLED WITH SAFETY DEVICES DETERMINED BY LAWS IN VIGOUR. FOR THIS REASON THE THERMO PRODUCTS IS EQUIPPED WITH A HEAT DISCHARGE COIL.

The heat discharge coil must have one side connected to the water network (chap. DIMENSIONS / chap. DIMENSIONS - **A**) and the other rot drainage network (**C**). When the safety temperature is reached, the automatic thermal discharge valve DSA, the bulb of which is to be connected to attachment **B**, enables the intake of cold water in the boiler coil, discharging the excess heat out of pipe **C** towards a conveniently installed drain. Cooling circuit upstream pressure must be at least 1,5 bar.



WARNING: WE CANNOT BE MADE LIABLE FOR A WRONG OPERATION OF THE PLANT, WHEN IT DOES NOT COMPLY WITH THE PROVISIONS OF THESE INSTRUCTIONS OR WHEN IT USES ADDITIONAL PRODUCTS NOT SUITABLE FOR THIS DEVICE (SEE CHAPTER VAST -THERMOSTATIC VALVE TECHNICAL DATA SHEET).

SYSTEM CONNECTION AND FILLING

Some examples, purely indicative of the installation, are reported at chapter INSTALLATION LAY-OUT, while the connections to the thermoproduct are reported at chapter DIMENSIONS .



ATTENTION: THE FILLING OF THE SYSTEM MUST TAKE PLACE EXCLUSIVELY BY THE NATURAL FALL OF THE WATER FROM THE OPEN EXPANSION TANK THROUGH THE FEED PIPE IN ORDER TO AVOID THAT A TOO HIGH WATER SYSTEM GRID PRESSURE COULD CHANGE OR CAUSE THE EXPLOSION OF BOILER BODY.

During this phase, open all the bleed valves of the radiators to prevent the formation of air sacks, checking the outlet of water to avoid unpleasant floodings.

THE WATERTIGHT TEST OF THE INSTALLATION IS PERFORMED WITH THE PRESSURE OF **EXPANSION TANK OPEN.**



THE INSTALLATION MUST ALWAYS BE FULL OF WATER EVEN WHEN THE THERMO-PRODUCT IS NOT USED. DURING WINTER SEASON THE NON USE HAS TO BE FACED BY ADDING ANTIFREEZE SUBSTANCES.

FIRE SAFETY

WHEN INSTALLING THE PRODUCT, THE FOLLOWING SAFETY MEASURES MUST BE OBSERVED:

- a) In order to ensure sufficient thermal insulation, respect the minimum safety distance from objects or furnishing components flammable and sensitive to heat (furniture, wood sheathings, fabrics. etc.) and from materials with flammable structure (see **Picture 4 - A**). **ALL THE MINIMUM SAFETY DISTANCES ARE SHOWN ON THE PRODUCT DATA PLATE AND LOWER VALUES MUST NOT BE USED** (see DECLARATION OF PERFORMANCE).
- b) In front of the furnace door, in the radiation area there must be no flammable or heat-sensitive objects or material at a distance of less than **Picture 4 - A**. This distance can be reduced to 40 cm where a rear-ventilated, heat-resistant protection device is installed in front of the whole component to protect.
- c) IF THE PRODUCT IS INSTALLED ON A NON TOTALLY REFRACTORY FLOOR, ONE MUST FORESEE A FIREPROOF BACKGROUND. **THE FLOORS MADE OF INFLAMMABLE MATERIAL**, such as moquette, parquet or cork etc., **MUST BE COVERED** BY A LAYER OF NO-INFLAMMABLE MATERIAL, for instance ceramic, stone, glass or steel etc. (size according to regional law). The base must extend at least **50 cm** at the front and at least **30 cm** at the sides, in addition to the opening of the loading door (see **Picture 4 - B**).
- D) NO FLAMMABLE COMPONENTS (e.g. wall units) MUST BE PRESENT ABOVE THE PRODUCT.

THE PRODUCT MUST ALWAYS OPERATE EXCLUSIVELY WITH THE ASH DRAWER INSERTED. THE SOLID COMBUSTION RESIDUES (ASH) MUST BE COLLECTED IN A SEALED, FIRE RESISTANT CONTAINER. THE PRODUCT MUST NEVER BE ON IN THE PRESENCE OF GASEOUS EMISSIONS OR VAPOURS (FOR EXAMPLE GLUE FOR LINOLEUM, PETROL ETC.). NEVER DEPOSIT FLAMMABLE MATERIALS NEAR THE PRODUCT.



DURING COMBUSTION, THERMAL ENERGY IS RELEASED WHICH LEADS TO CONSIDERABLE HEATING OF THE SURFACES, DOORS, HANDLES, CONTROLS, GLASS PARTS, THE FLUE GAS PIPE AND POSSIBLY THE FRONT PART OF THE APPLIANCE. **AVOID CONTACT WITH THESE ELEMENTS UNLESS USING SUITABLE PROTECTIVE CLOTHING OR ACCESSORIES** (HEAT RESISTANT GLOVES, CONTROL DEVICES).
ENSURE CHILDREN ARE AWARE OF THESE DANGERS AND KEEP THEM AWAY FROM THE FURNACE WHEN IT IS ON.

WHEN USING THE WRONG FUEL OR ONE WHICH IS TOO DAMP, DUE TO DEPOSITS PRESENT IN THE FLUE, A FLUE FIRE IS POSSIBLE.

IN A EMERGENCY

IF THERE IS A FIRE IN THE FLUE CONNECTION :

- a) Close the loading door and the ash drawer door
- b) Close the comburent air registers
- c) Use carbon dioxide (CO2 powder) extinguishers to put out the fire
- d) Request the immediate intervention of the Fire Brigade



DO NOT PUT OUT THE FIRE WITH WATER.
 WHEN THE FLUE STOPS BURNING, HAVE IT CHECKED BY A SPECIALIST TO IDENTIFY ANY CRACKS OR PERMEABLE POINTS.

TECHNICAL DESCRIPTION

La NORDICA thermostoves are ideal for holiday flats and weekend houses or as auxiliary heating all year round.

WOODEN LOGS ARE USED AS FUEL. **THE APPLIANCE WORKS AS AN INTERMITTENT OPERATING APPLIANCE.**

The thermostove is composed of galvanised steel sheet plates, enamelled cast iron and thermoradiant ceramic. The furnace is found inside the boiler made with 5 mm thick steel and reinforced with welded nails. The water from the heating system, which absorbs the heat produced in the furnace, circulates in the boiler.

Inside the furnace, there is a flat grill (**Picture 8**).

The furnace is equipped with a panoramic door with ceramic glass (resistant up to 700°C). This allows a fascinating view of the burning flames. In addition, in this way there is no possibility of sparks or smoke escaping.

ACCESSORIES	CHROME PLATED Food warmer GRILLE	POKER	GLOVE	RING Ø 100 mm air fitting Picture 10
TERMOROSA XXL DSA 4.0	SERIES	SERIES	SERIES	SERIES

THE HEATING OF THE ROOM TAKES PLACE:

- A) BY MEANS OF RADIATION:** through the panoramic glass and the hot external surfaces of the stove, heat is radiated into the room.
- B) BY CONDUCTION:** through radiators or convectors in the central heating system fed by the hot water produced by the thermostove itself.

THE THERMOSTOVE IS SUPPLIED WITH REGISTERS FOR PRIMARY AND SECONDARY AIR AND A THERMOSTAT WITH WHICH THE COMBUSTION AIR IS REGULATED.

1A - PRIMARY Air Register (**Picture 6**).

With the lower register, the passage of primary air in the lower part of the stove is regulated through the ash drawer and the grill in the direction of the fuel. The primary air is necessary for the combustion process. The ash drawer must be emptied regularly, so that the ash cannot block the primary air intake for combustion. The primary air also keeps the flame alive.

THE PRIMARY AIR REGISTER MUST BE ALMOST COMPLETELY CLOSED DURING WOOD COMBUSTION, AS OTHERWISE THE WOOD BURNS TOO QUICKLY AND THE THERMO-PRODUCT MAY OVERHEAT.

2A - SECONDARY Air Register (**Picture 6**).

This register must be opened (and therefore shifted to the right), in detail, for the combustion of wood, so that unburnt carbon can be subject to a post-combustion, increasing the yield and assuring the cleaning of the glass (see chapter NORMAL OPERATION).

The register regulation necessary in order to obtain nominal calorific output is the following (see Cap. TECHNICAL DATA):

Hourly wood consumption in kg/h	PRIMARY air	SECONDARY air	TERTIARY air
4,5	CLOSE	1/2 OPEN	Pre-adjusted

B - AUTOMATIC Thermostat (**Picture 6**)

THE THERMOSTAT HAS THE TASK OF AUTOMATICALLY INCREASING OR DECREASING COMBUSTION.

Dependent on the position chosen, the thermostat will act on the valve which regulates the intake of air into the furnace, placed on the back of the stove. Turn it in a clockwise direction from 0 to 5 to make up the fire and in an anti-clockwise direction to reduce combustion. AS THIS IS AN EXTREMELY PRECISE DEVICE, IT IS ADVISABLE TO TURN IT CAREFULLY AND NEVER FORCE THE KNOB.

C - FLUE GAS Register (**Picture 6**)

(Conversion from the thermostove **HOTPLATE USE – Food warmer USE** function to the thermostove **HEATING** function)

When the control is positioned to the LEFT (on the pan symbol), the combustion gases flow above and around the Food warmer (Food warmer function – HOTPLATE USE – Food warmer USE); when positioned to the RIGHT (on the water symbol), the gases flow near the boiler, increasing the temperature evenly, favouring water heating inside it (thermostove function HEATING USE).

D - IGNITION Control (**Picture 6**).

On the front of the thermostove, between the protective handrail and the flue gas control, there is the ignition control lever, which can be recognised by a chrome-plated knob.

THIS CONTROL MUST **ONLY** BE USED TO FACILITATE THE IGNITION OF FUEL IN THE THERMOSTOVE. PULL THE LEVER OUTWARDS FROM THE THERMOSTOVE (CONTROL OPEN).



IMPORTANT : during normal thermostove operation, the control lever must remain completely inserted (pushed inwards on the thermostove). In this way avoiding excessive fuel consumption and poor thermostove output (control closed).

TO IGNITE THE FLAME (see Cap. IGNITION) :

- Open the ignition register to aid flue gas exhaust. Position the register (any butterfly valve placed on the flue gas exhaust pipe must also be opened).
- Position the thermostat knob on position 5 (maximum opening).
- Open the primary air register (placed on the ash tray).
- After having started the fire with small pieces of wood and waited until it is well lit, adjust the thermostat to the positions corresponding to the desired heat (0÷5).
- Bring the flue gas register to the Food warmer position.

- Close the any butterfly valve placed on the flue gas exhaust pipe must also be opened.

THE CONTROL REGULATION DURING THE IGNITION PHASE is the following:

	PRIMARY air	SECONDARY air	TERMOSTAT	IGNITION Control
TERMOROSA XXL DSA 4.0	OPEN	OPEN	5	OPEN

TECHNICAL DATA

	TERMOROSA XXL DSA 4.0
Definition in accordance with	EN 13240
Constructive system	1
Global thermal power in kW	19,2
Nominal thermal power in kW	16,8
Power given back to water in kW	10,3
Power given back to the room in kW	6,5
Hourly consumption in kg / h (wood with 20% humidity)	4,5
Efficiency in %	87,5
CO measured at 13% oxygen in %	0,1
Smoke outlet diameter in mm	160 S/P
Chimney height - dimension in mm	(*) (**) 5m – 220x220 Ø220
Fluid contents of the exchanger in L (litres)	19
Chimney draught in Pa (mm H ₂ O)	12 (1.2)
Boiler connections (Ø)	1 "F gas
Automatic discharge pipe diameter (Ø)	½"M gas
Exhaust gas emission in g/s – wood	14,7
Exhaust gas temperature in °C - wood	160
Optimal working temperature in °C	70-75
Max. working pressure in bar	VEA 1,5 bar - VEC 3 bar
Hearth opening size in mm (W x H)	230 x 200
Hearth size in mm (W x H x D)	250 x 419 x 400
Food warmer size in mm (W x H x D)	307 x 418 x 430
Type of grill	Movable - flat
Height in mm	861
Width in mm	1075
Depth in mm	696
Weight in kg	286
Fire prevention safety distances	Chapter FIRE PREVENTION SAFETY
heatable m³ (30 kcal/h x m ³)	481 (***)

(*) 200 mm diameter can be used with flue of no less than 6 m.

(**) The proposed value are indicative. The installation must, in any case, be sized and verified according to the general calculation method in UNI EN13384-1 or by another method of prFood warmer efficiency.

(***) For those buildings in which the thermal insulation does not correspond to the instructions on heat protection, the heating volume of the product is: favourable type of building (30 kcal/h x m³); less favourable type of building (40 kcal/h x m³); unfavourable type of building (50 kcal/h x m³).

With thermal insulation in accordance with the regulations regarding energy saving, the heated volume is greater. With temporary heating, in the event of interruptions which last more than 8 hours, the heating capacity is reduced by about 25%.

IMPORTANT: THE POWER OF THE CONNECTED HEATING SYSTEM MUST BE PROPORTIONAL TO THE POWER TRANSFERRED TO THE WATER BY THE THERMOPRODUCT; A CHARGE WHICH IS TOO LOW DOES NOT ALLOW REGULAR FOOD WARMER OPERATION, WHILE A CHARGE WHICH IS TOO HIGH PREVENTS ADEQUATE RADIATOR HEATING.

THE DECLARED TECHNICAL DATA HAVE BEEN ACHIEVED BY BURNING BEECH WOOD CLASS "A1" ACCORDING TO THE REQUIREMENT UNI EN ISO 17225-5 AND WOOD MOISTURE CONTENT LESS THAN 20%. BY BURNING A DIFFERENT KIND OF WOOD THE EFFICIENCY OF THE PRODUCT ITSELF COULD CHANGE AND SOME SPECIFIC ADJUSTMENTS ON THE APPLIANCE COULD BE NEEDED.

FLUE

ESSENTIAL REQUIREMENTS FOR CORRECT APPLIANCE OPERATION:

- the internal section must preferably be circular;
- **the appliance must be thermally insulated and impermeable and built with suitable materials which are resistant to heat, combustion products and any condensation;**
- there must be no narrowing and vertical passages with deviations must not be greater than 45°;
- if already used, it must be clean;
- all the sections of the flue gas duct must be accessible to inspection;
- inspection openings must be provided for cleaning.
- the technical data from the instruction manual must be respected;

IF THE FLUES ARE OF A SQUARE OR RECTANGULAR SECTION, THE INTERNAL EDGES MUST BE ROUNDED WITH A RADIUS OF NOT LESS THAN 20 MM. FOR THE RECTANGULAR SECTION, THE MAXIMUM RATIO BETWEEN THE SIDES MUST BE ≤ 1.5 .

A section which is too small causes a reduction in draught. A minimum height of 4 m is advisable.

The following materials are **FORBIDDEN** and compromise the good operation of the appliance: asbestos cement, galvanised steel, rough and porous internal surfaces. **Picture 1** shows some example solutions.



FOR A CORRECT INSTALLATION PLEASE RESPECT THE SECTIONS/LENGTHS OF THE FLUE SHOWN IN THE TECHNICAL DATA TABLE. BY INSTALLATIONS WITH DIFFERENT DIMENSIONS THE FLUE MUST BE SUITABLY SIZED IN ACCORDANCE WITH EN13384-1.

THE DRAUGHT CREATED BY YOUR FLUE MUST BE SUFFICIENT BUT NOT EXCESSIVE.

A section of the flue which is too large can present a volume which is too large to heat and therefore cause operating difficulties for the appliance; to avoid this, it is necessary to intubate the appliance for its entire height. A section which is too small causes a reduction in draught.



ATTENTION: AS FAR AS CONCERN THE REALISATION OF THE FLUE CONNECTION AND FLAMMABLE MATERIALS PLEASE FOLLOW THE REQUIREMENTS PROVIDED BY UNI 10683 STANDARD. **THE FLUE MUST BE AT A SUITABLY DISTANCE FROM FLAMMABLE OR COMBUSTIBLE MATERIAL USING SUITABLE INSULATION OR AN AIR SPACE.**

IT IS **FORBIDDEN** TO PASS SYSTEM PIPING OR AIR DUCTS INSIDE THE FLUE. IT IS ALSO FORBIDDEN TO CREATE MOVEABLE OR FIXED OPENINGS ON THE FLUE ITSELF, FOR THE CONNECTION OF FURTHER DIFFERENT APPLIANCES (See Chapter CONNECTING A FIREPLACE OR OPEN HEARTH TO THE FLUE).

CHIMNEY POT

THE FLUE DRAUGHT DEPENDS ON THE SUITABILITY OF THE CHIMNEY POT.

IT IS THEREFORE ESSENTIAL THAT, IF BUILT IN A HANDCRAFTED WAY, THE EXIT SECTION IS MORE THAN TWICE THE INTERNAL SECTION OF THE FLUE (**Picture 2**).

As it must always go past the ridge of the roof, the chimney pot must ensure exhaust even in the presence of wind (**Picture 3**).

The chimney pot must meet the following requirements:

- Have an internal section equivalent to that of the chimney.
- Have a useful exit section of double the internal section of the flue.
- Be built so as to prevent rain, snow or any foreign body entering the flue.
- Be easy to inspect, for any maintenance and cleaning operations.

CONNECTION TO THE CHIMNEY

Products with automatic door closing (type 1) must operate, for safety reasons, with the furnace door closed (except during the fuel loading or ash removal phases).

Products with non-automatic door closing (type 2) must be connected to their own flue.

Operation with doors open is only allowed when supervised.

THE CONNECTION PIPE TO THE FLUE MUST BE AS SHORT AS POSSIBLE, STRAIGHT HORIZONTAL AND POSITIONED SLIGHTLY IN ASCENT, AND WATERTIGHT.

CONNECTION MUST BE CARRIED OUT WITH STABLE AND ROBUST PIPES, COMPLY WITH ALL CURRENT STANDARDS AND REGULATIONS AND TO THOSE ENVISIONED BY THE LAW, AND BE HERMETICALLY SECURED TO THE FLUE.

The internal diameter of the connection pipe must correspond to the external diameter of the appliance flue gas exhaust stub pipe (DIN 1298).



ATTENTION: AS FAR AS CONCERN THE REALISATION OF THE FLUE CONNECTION AND FLAMMABLE MATERIALS PLEASE FOLLOW THE REQUIREMENTS PROVIDED BY UNI 10683 STANDARD. THE FLUE MUST BE PROPERLY SPACED FROM ANY FLAMMABLE MATERIALS OR FUELS THROUGH A PROPER INSULATION OR AN AIR CAVITY. **MINIMUM DISTANCE SAFETY 25 CM.**



IMPORTANT: THE UNUSED FLUE GAS EXHAUST HOLE MUST BE COVERED WITH ITS RESPECTIVE CAP (See chapter: DIMENSIONS).

The chimney pressure (DRAUGHT) must be at least - Pascal (see chap. TECHNICAL DATA SHEET). The measurement has always to be carried out with hot device (rated thermal performance).

When the depression exceeds 17 Pa (=1.7 mm of column of water), it is necessary to reduce the same by installing an additional draught regulator (butterfly valve) on the exhaust pipe or in the chimney, according to the regulations in force.



FOR CORRECT APPLIANCE OPERATION, IT IS ESSENTIAL THAT SUFFICIENT AIR FOR COMBUSTION IS INTRODUCED INTO THE PLACE OF INSTALLATION (see paragraph VENTILATION AND AERATION OF THE INSTALLATION PREMISES).

CONNECTING A FIREPLACE OR OPEN HEARTH TO THE FLUE

The flue gas channel is the stretch of piping which connects the product to the flue. In the connection, these simple but extremely important principles must be respected:

- UNDER NO CIRCUMSTANCES USE A FLUE GAS CHANNEL WITH A DIAMETER LESS THAN THAT OF THE EXHAUST CLAMP WITH WHICH THE PRODUCT IS EQUIPPED;
- EACH METRE OF THE HORIZONTAL STRETCH OF THE FLUE GAS CHANNEL CAUSES A SLIGHT LOSS OF HEAD WHICH MUST BE COMPENSATED IF NECESSARY BY ELEVATING THE FLUE;
- THE HORIZONTAL STRETCH MUST NEVER EXCEED 2 METRES (UNI 10683);
- EACH BEND OF THE FLUE GAS CHANNEL SLIGHTLY REDUCES THE FLUE DRAUGHT WHICH MUST BE COMPENSATED IF NECESSARY BY ELEVATING IT SUITABLY;
- THE UNI 10683 – ITALY REGULATION REQUIRES THAT UNDER NO CIRCUMSTANCES MUST THERE BE MORE THAN 2 BENDS OR VARIATIONS IN DIRECTION INCLUDING THE INTAKE INTO THE FLUE.

If the user wishes to use the flue as a fireplace or open hearth, it is necessary to seal the hood below the entrance point of the flue gas channel pos. **A Picture 5**.

If the flue is then too big (e.g. 30x40cm or 40x50cm), it is necessary to intubate it with a stainless steel tube with a diameter of at least 200mm, pos. **B**, taking care to close the remaining spaces between the pipe and the flue immediately under the chimney pot pos. **C**.

VENTILATION AND AERATION OF THE INSTALLATION PREMISES

AS THE PRODUCT DRAW THEIR COMBUSTION AIR FROM THE PLACE OF INSTALLATION, IT IS **MANDATORY** THAT IN THE PLACE ITSELF, A SUFFICIENT QUANTITY OF AIR IS INTRODUCED. IF WINDOWS AND DOORS ARE AIRTIGHT (E.G. BUILT ACCORDING TO ENERGY SAVING CRITERIA), IT IS POSSIBLE THAT THE FRESH AIR INTAKE IS NO LONGER GUARANTEED AND THIS JEOPARDISES THE DRAUGHT OF THE APPLIANCE AND YOUR HEALTH AND SAFETY.

IMPORTANT: For a better comfort and corresponding oxygenation of environment, the combustion air can be directly withdrawn at the outside through a junction which is to be connected with a flexible pipe. The connection pipe (not furnished) must be flat with a minimum diameter of **Picture 10**, a maximum length of 3 m and with no more than 3 bends. If there is a direct connection with the outside it must be endowed with a special windbreak.

THERE **MANDATORY** BE SUFFICIENT QUANTITY OF AIR FOR COMBUSTION AND RE-OXYGENATION OF THE ROOM TO ENSURE THE DEVICE WILL WORK PROPERLY. There should therefore be vents letting air in from outside the building and enabling circulation of air for combustion even when the doors and windows are closed.

The air inlets must meet the following requirements:

- THEY MUST BE PROTECTED WITH GRIDS, METAL MESH, ETC., BUT WITHOUT REDUCING THE NET USEFUL SECTION;
- THEY MUST BE MADE SO AS TO MAKE THE MAINTENANCE OPERATIONS POSSIBLE;
- POSITIONED SO THAT THEY CANNOT BE OBSTRUCTED;
- ANY EXTRACTOR HOODS IN THE ROOM WHERE THE DEVICE IS INSTALLED MUST NOT OPERATE AT THE SAME TIME as this could cause smoke to enter the room, even with the fireplace's door closed.

The clean and non-contaminated air flow can also be obtained from a room adjacent to that of installation (indirect aeration and ventilation), as long as the flow takes place freely through permanent openings communicating with the outside.

THE ADJACENT ROOM CANNOT BE USED AS A GARAGE, OR TO STORE COMBUSTIBLE MATERIAL OR FOR ANY OTHER ACTIVITY WITH A FIRE HAZARD, BATHROOM, BEDROOM OR COMMON ROOM OF THE BUILDING.

Ventilation is deemed sufficient when the room is equipped with air inlets according to the table:

Appliance categories	Reference standard	Percentage of the net opening section with respect to the appliance fumes outlet section	Minimum net opening value of the ventilation duct
Fireplaces	UNI EN 13229	50%	200 cm ²
Stoves	UNI EN 13240	50%	100 cm ²
Cookers	UNI EN 12815	50%	100 cm ²



INSTALLATION IN PREMISES WITH FIRE HAZARDS IS FORBIDDEN. INSTALLATION IN RESIDENTIAL PREMISES IN WHICH, IN ANY CASE, THE DEPRESSION MEASURED DURING INSTALLATION BETWEEN THE INTERNAL AND EXTERNAL ENVIRONMENT IS GREATER THAN 4 PA - REFERENCE FOR ITALY ACCORDING TO STANDARD UNI10683.

ALL NATIONAL, REGIONAL, PROVINCIAL AND MUNICIPAL LAWS AND STANDARDS IN FORCE IN THE COUNTRY WHERE THE APPLIANCE IS INSTALLED MUST BE COMPLIED WITH.

ALLOWED / NOT ALLOWED FUELS

Allowed fuels are logs. Use exclusively dry logs (max. content of water 20%). Maximum 3 logs should be loaded. The pieces of wood should have a length of ca. 20-30 cm and a maximum circumference of 30-35 cm.

COMPRESSED NOT WORKED-OUT WOOD BRIQUETTES MUST BE USED CAREFULLY TO AVOID OVERHEATING THAT MAY DAMAGE THE DEVICE, SINCE THESE HAVE A VERY HIGH CALORIFIC VALUE.

The wood used as fuel must have a humidity content lower than the 20% and must be stored in a dry place. Humid wood tends to burn less easily, since it is necessary a greater quantity of energy to let the existing water evaporate. Moreover, humid content involves the disadvantage that, when temperature decreases, the water condensates earlier in the hearth and therefore in the stack causing a remarkable deposit of soot with following possible risk of fire of the same.

Fresh wood contains about 60% of H₂O, therefore it is not suitable to be burnt.

It is necessary to place this wood in a dry and ventilated place (for example under a roofing) for at least two years before using it.

BESIDES OTHERS, IT IS NOT POSSIBLE TO BURN: CARBON, CUTTINGS, WASTE OF BARK AND PANELS, HUMID WOOD OR WOOD TREATED WITH PAINTS, PLASTIC MATERIALS; IN THIS CASE, THE WARRANTY ON THE DEVICE BECOMES VOID.

PAPER AND CARDBOARD MUST BE USED ONLY TO LIGHT THE FIRE.

THE COMBUSTION OF WASTE IS FORBIDDEN AND WOULD EVEN DAMAGE THE APPLIANCE AND THE FLUE, CAUSING HEALTH DAMAGES AND CLAIMS BY THE NEIGHBORHOOD OWING TO THE BAD SMELL.

The wood is not a fuel which allows a continuous operation of the appliance, as consequence the heating all over the night is not possible.

Variety	kg/mc	kWh/kg moistness 20%
Beech	750	4,0
Oak	900	4,2
Elm	640	4,1
Poplar	470	4,1
Larch*	660	4,4
Spruce*	450	4,5
Scots pine *	550	4,4

* RESINOUS WOOD NOT RECOMMENDED



ATTENTION : THE CONTINUOUS AND PROTRACTED USE OF AROMATIC WOOD (EUCALYPTUS, MYRTLE ETC.) QUICKLY DAMAGES THE CAST IRON PARTS (CLEAVAGE) OF THE PRODUCT.

The declared technical data have been achieved by burning beech wood class "A1" according to the requirement UNI EN ISO 17225-5 and wood moisture content less than 20%. By burning a different kind of wood the efficiency of the product itself could change and some specific adjustments on the appliance could be needed.

LIGHTING



ATTENTION: NEVER LIGHT FOR ANY REASON IF THE INSTALLATION IS NOT COMPLETELY FULL OF WATER IN ORDER TO AVOID A SERIOUS DAMAGE OF THE WHOLE STRUCTURE. ABSOLUTELY DO NOT LIGHT THE FIRE IN THE APPLIANCE IN THE TOTAL OR PARTIAL ABSENCE OF WATER (NOT EVEN FOR CHECKING), AS IT COULD BE IRREDEMIABLY RUINED. IN SUCH CASE THE WARRANTY ON THE APPLIANCE IS VOIDED.



WARNING: AFTER THE FIRST IGNITION YOU CAN SMELL BAD ODOURS (OWING TO THE DRYING OF THE GLUE USED IN THE GARNITURES OR OF THE PAINT) WHICH DISAPPEAR AFTER A BRIEF USING OF THE APPLIANCE. **IT MUST BE ENSURED, IN ANY CASE, A GOOD VENTILATION OF THE ENVIRONMENT.** UPON THE FIRST IGNITION WE SUGGEST LOADING A REDUCED QUANTITY OF FUEL AND SLIGHTLY INCREASING THE CALORIFIC VALUE OF THE EQUIPMENT.

To perform a correct first lighting of the products treated with paints for high temperature, it is necessary to know the following information:

- the construction materials of the involved products are not homogeneous, in fact there are simultaneously parts in cast iron, steel, refractory material and majolica;
- the temperature to which the body of the product is subject is not homogeneous: from area to area, variable temperatures within the range of 300°C - 500°C are detected;
- during its life, the product is subject to alternated lighting and extinguishing cycles in the same day, as well as to cycles of intense use or of absolute standstill when season changes;
- the new appliance, before being considered seasoned has to be subject to many start cycles to allow all materials and paints to complete the various elastic stresses;
- in detail, initially it is possible to remark the emission of smells typical of metals subject to great thermal stress, as well as of wet paint.

Therefore, it is extremely relevant to take these easy steps during the lighting:

1. Make sure that a strong air change is assured in the room where the appliance is installed.
2. During the first starts, do not load excessively the combustion chamber (about half the quantity indicated in the instructions manual) and keep the product continuously ON for at least 6-10 hours with the registers less open than the value indicated in the instructions manual.
3. Repeat this operation for at least 4-5 or more times, according to your possibilities.
4. Then load more and more fuel (following in any case the provisions contained in the installation booklet concerning maximum load) and, if possible, keep the lighting periods long avoiding, at least in this initial phase, short ON/OFF cycles.
5. **DURING THE FIRST STARTS, NO OBJECT SHOULD BE LEANED ON THE APPLIANCE AND IN DETAIL ON ENAMELED SURFACES. ENAMELED SURFACES MUST NOT BE TOUCHED DURING HEATING.**
6. Once the «break-in» has been completed, it is possible to use the product as the motor of a car, avoiding abrupt heating with excessive loads.

To light the fire, it is suggested to use small wood pieces together with paper or other traded lighting means.



IT IS FORBIDDEN TO USE ANY LIQUID SUBSTANCE AS FOR EX. ALCOHOL, GASOLINE, OIL AND SIMILAR.

ATTENTION: DURING THE FIRST LIGHTINGS THERE COULD BE A SOLID SMOKES CONDENSATION WITH A SMALL ESCAPE OF WATER FROM THE APPLIANCE: THIS EVENT WILL EXPIRE IN A VERY SHORT TIME BUT IF IT PERSISTS IT WILL BE NECESSARY TO CHECK THE CHIMNEY DRAUGHT.

The openings for air (primary and secondary) must be opened together (you must open the eventual Ignition control, and butterfly valve placed on the pipe of smokes exhaust). When the wood starts burning, you may load other fuels and adjust the air for combustion according to the instructions on paragraph DESCRIPTION.

PLEASE ALWAYS BE PRESENT DURING THIS PHASE.



AN EXCESSIVE WOOD LOADING MIGHT CAUSE OVERHEATING OF THE INTERNAL PARTS AND NOISES DUE TO THE EXPANSION OF THE METALLIC PARTS MAY ARISE.

NEVER OVERLOAD THE APPLIANCE (SEE CAP. TECHNICAL DATA / HOURLY CONSUMPTION). TOO MUCH FUEL AND TOO MUCH AIR FOR COMBUSTION CAN CAUSE OVERHEATING AND THEREFORE DAMAGE THE APPLIANCE. THE WARRANTY DOES NOT COVER THE DAMAGES DUE TO OVERHEATING OF THE EQUIPMENT. NEVER SWITCH ON THE DEVICE WHEN THERE ARE COMBUSTIBLE GASES IN THE ROOM.

LOW EMISSION FIRE LIGHTING

Smokeless combustion is a way of lighting a fire able to significantly reduce the emission of harmful substances. The wood burns gradually from the top downwards, so combustion is slower and more controlled. Burnt gases pass through the high temperatures of the flame and therefore burn almost completely.

Place the logs in the hearth a certain distance apart as shown in the **Picture 8**. Arrange the largest at the bottom and the smallest at the top, or vertically in the case of tall narrow combustion chambers. Place the fire starter module on top of the pile, arranging the first logs in the module at right angles to the pile of wood.

FIRE STARTER MODULE. THIS FIRE STARTER MODULE REPLACES A PAPER OR CARDBOARD STARTER.

Prepare four logs, 20 cm long with a cross section of 3 cm by 3 cm. Cross the four logs and place them on top of the pile of wood at right angles, with the fire lighter (wax impregnated wood fibre for example) in the middle. The fire can be lit with a match. If you want, you can use thinner pieces of wood. In this case, you will need a larger quantity.

Keep the flue gas exhaust valve and combustion air regulator open.

After lighting the fire, leave the combustion air regulator open in the position shown:

FUEL	PRIMARY Air	SECONDARY Air	TERTIARY air
Wood	Position 0	1/2 OPEN	PRE-ADJUSTED

IMPORTANT:

- do not add further wood between one complete load and the next;
- do not suffocate the fire by closing the air intakes;
- regular cleaning by a chimney sweep reduces fine particle emissions.
- These instructions are backed by ENERGIA Legno SVIZZERA www.energia-legno.ch

NORMAL OPERATION



IMPORTANT: FOR SAFETY REASONS THE DOOR OF THE HEARTH CAN BE OPENED ONLY FOR THE LOADING OF THE FUEL. THE HEARTH DOOR MUST ALWAYS REMAIN CLOSED DURING OPERATION OR REST.

After having positioned the registers correctly, insert the indicated hourly wood load avoiding overloads that cause anomalous stresses and deformations. **YOU SHOULD ALWAYS USE THE PRODUCT WITH THE DOOR CLOSED IN ORDER TO AVOID DAMAGES DUE TO OVERHEATING (FORGE EFFECT). THE INOBSERVANCE OF THIS RULE MAKES THE WARRANTY EXPIRE.**

For safety reasons the door of the appliances with constructive system 1, must be opened only for the loading of the fuel or for removing the ashes, while during the operation and the rest, the door of the hearth must remain closed.

The appliances with constructive system 2 must be connected to their own flue. The operating with open door is allowed under supervision. With the controls positioned on the front of the appliance it is possible to adjust the heat emission of the hearth. They have to be opened according to the calorific need. The best combustion (with minimum emissions) is reached when, by loading the wood, most part of the air for combustion flows through the secondary air register.

NEVER OVERLOAD THE APPLIANCE (SEE THE HOURLY WOOD LOAD IN THE TABLE HERE BELOW). TOO MUCH FUEL AND TOO MUCH AIR FOR THE COMBUSTION MAY CAUSE OVERHEATING AND THEN DAMAGE THE APPLIANCE. YOU SHOULD ALWAYS USE THE APPLIANCE WITH THE DOOR CLOSED IN ORDER TO AVOID DAMAGES DUE TO OVERHEATING (FORGE EFFECT). THE INOBSERVANCE OF THIS RULE MAKES THE WARRANTY EXPIRE.

The adjustment of the registers necessary to reach the rated calorific yield with a depression at the stack of 12 Pa (1,2 mm of column of water) is the following one: see chapter TECHNICAL DESCRIPTION. **The appliance works as an intermittent operating appliance.**



IN THE EVENT THAT THE WATER TEMPERATURE EXCEEDS THE TRIPPING TEMPERATURE OF THE SAFETY DEVICES, IMMEDIATELY SUSPEND THE FEEDING OF WOOD, AND MAKE SURE THAT THE WATER TEMPERATURE AND THE FLAME DECREASE, ELIMINATING THE CAUSES OF THE OVERHEATING (IF NECESSARY BY CLOSING THE AIR REGISTER).

IF THE WATER SYSTEM IS CONNECTED IN THE APPLIANCE, THE HOT WATER TAP CAN BE OPENED TO SPEED UP THE COOLING OF THE APPLIANCE.

BESIDES THE ADJUSTMENT OF THE AIR FOR THE COMBUSTION, THE INTENSITY OF THE COMBUSTION AND CONSEQUENTLY THE THERMAL PERFORMANCE OF THE DEVICE IS INFLUENCED BY THE STACK. A GOOD DRAUGHT OF THE STACK REQUIRES A STRICTER ADJUSTMENT OF AIR FOR COMBUSTION, WHILE A POOR DRAUGHT REQUIRES A MORE PRECISE ADJUSTMENT OF AIR FOR COMBUSTION.

To verify the good combustion, check whether the smoke coming out from the stack is transparent.

If it is white, it means that the device is not properly adjusted or the wood is too wet; if instead the smoke is gray or black, it signals that the combustion is not complete (it is necessary a greater quantity of secondary air).



WARNING: WHEN FUEL IS ADDED ONTO THE EMBERS IN THE ABSENCE OF A FLAME, A CONSIDERABLE AMOUNT OF FUMES MAY DEVELOP. SHOULD THIS HAPPEN, AN EXPLOSIVE MIXTURE OF GAS AND AIR MAY FORM, AND IN EXTREME CASES AN EXPLOSION MAY OCCUR. FOR SAFETY REASONS IT IS ADVISABLE TO PERFORM A NEW LIGHTING PROCEDURE WITH THE USE OF SMALL STRIPS.

USE OF THE FOOD WARMER (IF PRESENT)

Place the smoke controller in the position USE OF THE Food warmer (see chap. TECHNICAL DESCRIPTION)

Thanks to the air flow for the combustion, the temperature of the Food warmer may become remarkably affected. A sufficient flue of the chimney and of the channels, well cleaned for the flow of burning smokes around the Food warmer are fundamental for a good cooking result. The Food warmer pan may be located on different plans. Thick cakes and big roasts must be introduced in the lowest level. Flat cakes and biscuits must reach the medium level. The upper level may be used to heat or grill.

The Food warmer pan and the chrome plated Food warmer grille may be located on different plans (see chapter Technical Description - ACCESSORIES).

WHEN COOKING FOOD WITH HIGH HUMIDITY, CAKES WITH FRUIT OR FRUIT ITSELF, WATER OF CONDENSATION WILL BE PRODUCED. DURING THE COOKING PROCESS SOME WATER VAPOUR IN THE FORM OF DROPS OF CONDENSED WATER CAN DEPOSIT ONTO THE TOP AND THE SIDE OF THE DOOR. IT IS A PHYSICAL PHENOMENON.

By opening the door briefly and carefully (1 or 2 times, or even often in case of longer cooking times) you can let out the steam from the cooking compartment and reduce condensation significantly.

ELECTRICAL POWER SUPPLY FAILURE

In the event of an unexpected electrical power supply failure during normal system operation, it will be necessary to carry out these simple manoeuvres to prevent the water in the boiler starting to boil as a consequence of the lack of pump operation.

1. Raise the moveable furnace grill (if present) to the highest level in order to reduce the exchange surface exposed to the heat of the flame.
2. Close the primary and secondary air registers in addition to turning the thermostat to 0 (if present).
3. Open the Food warmer door (if present) in order to favour the elimination of the internal heat.
4. Open the flue gas register (if present) in this way, it will deviate the residual heat still produced towards the chimney.

OPERATION IN TRANSITION PERIODS

DURING TRANSITION PERIODS WHEN THE EXTERNAL TEMPERATURES ARE HIGHER, IF THERE IS A SUDDEN INCREASE OF TEMPERATURE IT CAN HAPPEN THAT THE COMBUSTION GASES INSIDE THE FLUE CANNOT BE COMPLETELY SUCKED UP. THE EXHAUST GASES DO NOT COME OUT COMPLETELY (INTENSE SMELL OF GAS).

In this case, shake the grating more frequently and increase the air for the combustion. Then, load a reduced quantity of fuel in order to permit a rapid burning (growing up of the flames) and the stabilization of the draught.



CHECK THAT ALL OPENINGS FOR THE CLEANING AND THE CONNECTIONS TO THE STACK ARE AIR-TIGHT.
IN CASE OF DOUBT, DO NOT OPERATE THE PRODUCT.



ATTENTION: NEVER LIGHT FOR ANY REASON IF THE INSTALLATION IS NOT COMPLETELY FULL OF WATER IN ORDER TO AVOID A SERIOUS DAMAGE OF THE WHOLE STRUCTURE. THE INSTALLATION MUST ALWAYS BE FULL OF WATER EVEN WHEN THE THERMO-FIREPLACE IS NOT USED. A POSSIBLE NO USE DURING WINTER SEASON MUST BE FACED BY ADDING ANTIFREEZE SUBSTANCES.

SUMMER USE



THE SYSTEM MUST BE COMPLETELY FILLED WITH WATER. THE ABSENCE OF WATER IN THE SYSTEM WOULD LEAD TO SERIOUS DAMAGE OF THE ENTIRE STRUCTURE.

ATTENTION: FOR NO REASON MUST THE FIRE BE IGNITED BEFORE THE SYSTEM HAS BEEN COMPLETELY FILLED WITH WATER; DOING THIS WOULD LEAD TO SERIOUS DAMAGE OF THE ENTIRE STRUCTURE. In order to prevent water boiling, the circulation pump must be always in function in order to drain on the radiators, or on the puffer, or on any other thermal absorption structure the heat given from the boiler to the water. If the pump does not circulate or for any reason the water temperature exceeds 95°C, acts the DSA valve discharging heat in the throughway water. IT IS RECOMMENDED TO SUPERVISE THE WATER TEMPERATURE IN THE APPLIANCE DURING SUMMER USE TO AVOID RECURRENT INTERVENTIONS OF THE DSA VALVE WHICH MAY JEOPARDIZE ITS GOOD OPERATION.

MAINTENANCE AND CARE

ALWAYS FOLLOW THE INSTRUCTIONS IN COMPLETE SAFETY!

- ♦ MAKE SURE THAT THE POWER CORD IS UNPLUGGED (IF PRESENT).
- ♦ THAT THE GENERATOR IS COLD ALL OVER.
- ♦ THE ASHES ARE COMPLETELY COLD.
- ♦ ENSURE EFFICIENT AIR EXCHANGE IN THE ROOM DURING THE PRODUCT CLEANING OPERATIONS.
- ♦ POOR CLEANING WILL COMPROMISE CORRECT OPERATION AND SAFETY!

PERIODIC CLEANING UNDER USER'S RESPONSIBILITY

The periodic cleaning operations, as indicated in this use and maintenance manual, must be performed with the utmost care after reading the instructions, procedures and frequency described in this use and maintenance manual.

CHECK THE EXTERNAL AIR INTAKE, BY CLEANING IT, AT LEAST ONCE A YEAR. THE STACK MUST BE REGULARLY SWEEPED BY THE CHIMNEY SWEEPER. LET YOUR CHIMNEY SWEEPER IN CHARGE OF YOUR AREA CHECK THE REGULAR INSTALLATION OF THE DEVICE, THE CONNECTION TO THE STACK AND THE AERATION.



IMPORTANT: THE MAINTENANCE AND CARE MUST BE CARRIED OUT ONLY AND EXCLUSIVELY WITH COLD DEVICE. You should only use spare parts approved and supplied by **La NORDICA S.p.A.** Please contact your specialized retailer if you require spare parts. **YOU MUST NOT MAKE ANY CHANGES TO THE DEVICE!!!**

GLASS CLEANING

Thanks to a specific inlet of secondary air, the accumulation of dirty sediments on the glass-door is reduced with efficacy. Nevertheless this can never be avoided by using solid fuels (particularly wet wood) and it has not to be understood as a defect of the appliance.



IMPORTANT: THE CLEANING OF THE SIGHT GLASS MUST BE CARRIED OUT ONLY AND EXCLUSIVELY WITH COLD DEVICE TO AVOID THE EXPLOSION OF THE SAME.

For the cleaning, it is possible to use specific products or a wet newspaper paper ball passed in the ash to rub it. **DO NOT USE CLOTHS, ABRASIVE OR CHEMICALLY AGGRESSIVE PRODUCTS BY CLEANING THE HEARTH GLASS.**

The correct lighting phase, the use of proper quantities and types of fuels, the correct position of the secondary air regulator, enough draught of the chimney-flue and the presence of combustion air are the essential elements for the optimal functioning of the appliance and for the cleaning of the glass.



BREAK OF GLASSES: Given that the glass-ceramic glasses resist up to a heat shock of 750°C, they are not subject to thermal shocks. Their break can be caused only by mechanic shocks (bumps or violent closure of the door, etc.). **THEREFORE, THEIR REPLACEMENT IS NOT INCLUDED IN THE WARRANTY.**

CLEANING OUT THE ASHES

All the devices are equipped with a hearth grating and an ash drawer for the collection of the ashes **Picture 8.**

It is suggested to empty periodically the ash drawer and to avoid it fills completely in order not to overheat the grating. Moreover, it is suggested to leave always 3-4 cm of ash in the hearth.



CAUTION: THE ASHES REMOVED FROM THE HEARTH HAVE TO BE STORED IN A CONTAINER MADE OF FIRE-RESISTANT MATERIAL EQUIPPED WITH AN AIR-TIGHT COVER. THE CONTAINER HAS TO BE PLACED ON A FIRE-RESISTANT FLOOR, FAR FROM FLAMMABLE MATERIALS UP TO THE SWITCHING OFF AND COMPLETE COOLING.

CLEANING THE FLUE

The correct lighting phase, the use of proper quantities and types of fuels, the correct position of the secondary air regulator, enough draught of the chimney-flue and the presence of combustion air are the essential elements for the optimal functioning of the appliance.

THE DEVICE SHOULD BE COMPLETELY CLEANED AT LEAST ONCE A YEAR OR EVERY TIME IT IS NEEDED (in case of bad working and low yield). AN EXCESSIVE DEPOSIT OF SOOT CAN CAUSE PROBLEMS IN THE DISCHARGE OF SMOKES AND FIRE IN THE FLUE.



THE CLEANING MUST BE CARRIED OUT EXCLUSIVELY WITH COLD EQUIPMENT. THIS OPERATION SHOULD BE CARRIED OUT BY A CHIMNEY SWEEPER WHO CAN SIMULTANEOUSLY PERFORM AN AUDIT OF THE FLUE (checking of possible deposits).

During the cleaning, it is necessary to remove the ash drawer and the smoke deflectors from the device in order to ease the cleaning of the soot. The deflectors can be easily extracted from their seats since they are not fastened using screws. Once the clearing has been carried out, place them back in their seats (**Picture 9**).



CAUTION: THE LACK OF THE DEFLECTORS CAUSES A STRONG DEPRESSION, WITH A TOO FAST COMBUSTION, AN EXCESSIVE CONSUMPTION OF WOOD WITH RELATED OVERHEATING OF THE DEVICE.

MAJOLICAS (IF PRESENT)

La NORDICA S.p.A. has chosen majolica tiles, which are the result of high-quality artisan work. As they are completely carried out by hand, the majolica may present crackles, speckles, and shadings. These characteristics certify their precious origin. Enamel and majolica, due to their different coefficient of dilatation, produce microcrackles, which show their authentic feature.



FOR THE CLEANING OF THE MAJOLICA WE SUGGEST YOU TO USE A SOFT AND DRY CLOTH;
IF YOU USE A DETERGENT OR LIQUID, THE LATTER MIGHT SOAK IN AND HIGHLIGHT THE CRACKLES PERMANENTLY.

PRODUCTS MADE OF NATURAL STONE (IF PRESENT)

NATURAL STONE HAS TO BE CLEANED WITH VERY THIN ABRASIVE PAPER OR WITH AN ABRASIVE SPONGE. **DO NOT USE ANY CLEANSER OR FLUID.**

VARNISHED PRODUCTS (IF PRESENT)

After some years of product use a change in the varnished details colour is totally normal. This is due to the considerable temperature range the product is subject to whenever in use and to the varnish ageing of time passing by.



ATTENTION: BEFORE ANY POSSIBLE APPLICATION OF THE NEW VARNISH, DO CLEAN AND REMOVE ALL THE TRACES FROM THE SURFACE WHICH HAS TO BE VARNISHED.

ENAMELLED PRODUCTS (IF PRESENT)

For the cleaning of enamelled surfaces use soap water or **NOT AGGRESSIVE** and **NOT CHEMICALLY** abrasive detergents.



AFTER THE CLEANING **DO NOT** LET SOAPY WATER OR ANY CLEANSER DRY BUT REMOVE THEM IMMEDIATELY.
DO NOT USE SANDPAPER OR STEEL WOOL.

CHROMIUM-COMPONENTS (IF PRESENT)

If the components become bluish due to overheating, this can be solved with a suitable product for cleaning. **DO NOT use** abrasives or solvents.

LATERAL HANDRAIL (IF PRESENT)

The handles, the handrail and the tank water (thermostoves) should be cleaned to cold with a soft cloth and alcohol .
DO NOT USE ABRASIVES OR SOLVENTS.

CLEANING OF THE HEARTH GRATE

IMPORTANT: if for whatever reason the grill is removed from the furnace, take care to reassemble it with the wider part of the slit facing downwards (See **Picture 8**). This is to aid furnace cleaning.

CAST IRON COOKING PLATE AND RINGS



IMPORTANT: TO AVOID RUST DO NOT FORGET POTS OR PANS ON THE COLD COOKING PLATE. This would create rust rings, unpleasant to see and difficult to remove.
The cast iron cooking plate and the cast iron rings needs to be periodically cleaned by using sandpaper (grain 150) **WITHOUT TOUCHING THE ENAMELLED PARTS.**

To carry out the cleaning operation remove the smoke outlet spigot and the smoke pipe. The smoke compartment can be cleaned from the front side of the Food warmer (see chap. CLEANING OF THE COLLECTION CASING COOKING) or from the top. In this case remove the cast iron rings and the cooking plate, as well the smoke outlet spigot and the smoke pipe. The cleaning can be carried out by using a brush and a Hoover.



ATTENTION: ONCE THE CLEANING OPERATIONS ARE TERMINATED ALL THE PARTS HAVE TO BE RE-ASSEMBLED HERMETICALLY.

STAINLESS STEEL FRAME (WHERE EXISTING)

Once you have placed the cast iron cooking plate, make sure to have always 3 mm in-between the cooking plate and the STAINLESS STEEL frame. This gap is important because of the thermal expansions and to avoid chromatic changes of the STAINLESS STEEL frame when hot.

MAINTENANCE OF THE FOOD WARMER (WHERE EXISTING)

TO AVOID THE POSSIBLE FORMING OF RUST IT IS RECOMMENDED:

- To let the steam getting out of the Food warmer to reduce the formation of any condensation by opening the door briefly and carefully (1 or 2 times, or more often in case of cooking food very humid and with longer cooking times);
- Remove the food from the Food warmer once cooked. Letting the food to chill in the Food warmer at a temperature below 150 °C results in the forming of condensation;
- After cooking, leave the Food warmer door partially open to dry out any condensation;
- In case humidity formed inside the Food warmer, we suggest you to treat with neutral vaseline the inside part of the cast iron door (where existing).
- Repeat the treatment with the neutral vaseline on the inside part of the cast iron door every 3-6 months, depending of the frequency of the use of the Food warmer;
- In case of presence of rust on the inside part of the cast iron door, remove the rust by using abrasive material and then treat the cast iron surface with neutral vaseline.

WE DECLARE THAT IN ALL PRODUCTS WE PRODUCE, THE MATERIALS WHICH WILL GET IN TOUCH WITH FOOD ARE SUITABLE FOR ALIMENTARY USE, ACCORDING TO THE A.M. CE N. 1935/2004 REGULATION.

CLEANING OF THE COLLECTION CASING COOKING WITH UNDER DOOR FOOD WARMER

The smokes collection casing can be cleaned either through the door which is under the Food warmer (**Picture 9**) or from the top.

To this purpose remove the circles of the cooking plate and disassemble the smokes pipe from the exhaust small trunk.

Cleaning can be made with a brush and a vacuum cleaner.



PAY ATTENTION THAT AFTER CLEANING ALL DISMOUNTED PARTS ARE REINSTALLED HERMETICALLY.

MAINTENANCE ON THE WATER SYSTEM



EXCESSIVE INCRUSTATION DEPOSITS ON THE INNER WALLS OF THE HEARTH CONSIDERABLY REDUCE THE EFFICIENCY OF HEAT EXCHANGE; THEREFORE, REMOVE THESE DEPOSITS USING A STEEL BRUSH WHENEVER NECESSARY. **NEVER USE CORROSIVE SUBSTANCES THAT CAN DAMAGE THE THERMO-FIREPLACE AND THE BOILER.**

WITH THE SYSTEM SWITCHED OFF, ONCE A YEAR CARRY OUT THE FOLLOWING CHECKS:

- ♦ Check the operation and efficiency of the blowdown and safety valves. IF THEY ARE DEFECTIVE, CONTACT YOUR AUTHORISED INSTALLER. **IT IS STRICTLY FORBIDDEN TO REMOVE OR TAMPER WITH THE SAFETY DEVICES.**
- ♦ Check the thermal insulation of the filling pipe and the safety pipe.
- ♦ Make sure that the system is filled and under pressure, checking the water level in the expansion tank; also check that it is working properly and check the efficiency of the safety pipe.

SUMMER STOP

After cleaning the hearth, chimney and hood, totally eliminating the ash and other eventual residues, close all the doors of the hearth and the relevant registers; in case you disconnect the appliance from the chimney you must close its openings in order to let work others possible appliances connected to the same flue.

WE SUGGEST PERFORMING THE CLEANING OPERATION OF THE FLUE AT LEAST ONCE PER YEAR; VERIFYING IN THE MEANTIME THE ACTUAL STATUS OF THE ROPE SEALS, WHICH CANNOT ENSURE THE GOOD OPERATION OF THE EQUIPMENT IF THEY ARE NOT IN GOOD CONDITION AND ARE NOT MAKING A GOOD SEAL! IN THIS CASE THE SEALS MUST BE REPLACED.

IN PRESENCE OF DAMPNES IN THE ROOM WHERE THE PRODUCT HAS BEEN PLACED, WE ADVISE YOU TO PUT ABSORBENT SALTS INTO THE HEARTH.



IF YOU WANT TO KEEP FOR LONG THE AESTHETIC LOOK OF THE THERMOSTOVE IT IS IMPORTANT TO PROTECT ITS INTERNAL WALLS IN ROW CAST IRON WITH NEUTRAL VASELINE.

CHECK THE WATER LEVEL IN THE EXPANSION TANK AND REMOVE ANY AIR FROM THE SYSTEM BY BLEEDING THE RADIATORS; ALSO CHECK TO MAKE SURE THAT THE PLUMBING AND ELECTRICAL ACCESSORIES (CONTROL UNIT, CIRCULATOR) ARE WORKING PROPERLY.



ATTENTION: FOR NO REASON MUST THE FIRE BE IGNITED BEFORE THE SYSTEM HAS BEEN COMPLETELY FILLED WITH WATER; DOING THIS WOULD LEAD TO SERIOUS DAMAGE OF THE ENTIRE STRUCTURE. THE INSTALLATION MUST ALWAYS BE FULL OF WATER EVEN WHEN THE APPLIANCE IS NOT USED.

ROUTINE MAINTENANCE PERFORMED BY QUALIFIED TECHNICIANS

ROUTINE MAINTENANCE MUST BE PERFORMED AT LEAST ONCE A YEAR.

USING WOOD AS SOLID FUEL, THE GENERATOR REQUIRES ANNUAL ROUTINE MAINTENANCE, WHICH MUST BE PERFORMED BY A QUALIFIED TECHNICIAN, USING ONLY ORIGINAL SPARE PARTS.

FAILURE TO COMPLY CAN JEOPARDISE THE SAFETY OF THE APPLIANCE AND MAKE THE WARRANTY NULL AND VOID.

Respecting the frequencies of cleaning reserved for the user described in the use and maintenance manual, the generator is guaranteed correct combustion over time, preventing any anomalies and/or malfunctioning that could require more interventions of the technician. REQUESTS FOR ROUTINE MAINTENANCE ARE NOT CONTEMPLATED IN THE PRODUCT WARRANTY.

GASKETS

The gaskets guarantee the tightness of the product and its consequent good functioning. THEY MUST BE CONTROLLED PERIODICALLY. THEY MUST BE REPLACED IMMEDIATELY IF THEY ARE WORN OR DAMAGED. THESE OPERATIONS MUST BE CARRIED OUT BY A QUALIFIED TECHNICIAN.

CONNECTION TO THE FLUE

VACUUM AND CLEAN THE PIPE THAT LEADS TO THE FLUE YEARLY OR ANY TIME THAT IT IS NECESSARY. IF THERE ARE HORIZONTAL TRACTS, THE RESIDUE MUST BE REMOVED BEFORE IT CAN PREVENT THE PASSAGE OF THE FUMES.

CALCULATION OF THE THERMAL POWER

There is not an absolute rule for calculating the correct necessary power. This power is given according to the space to be heated, but it depends also largely on the insulation. On an average, the calorific value necessary for a properly insulated room is **30 kcal/h per m³** (for an external temperature of 0°C).

Given that **1 kW corresponds to 860 kcal/h**, it is possible to adopt a value of **35 W/m³**.

Let's suppose one wishes to heat a room of 150 m³ (10 x 6 x 2.5 m) in an insulated apartment. In this case, it is necessary to have 150 m³ x 35 W/m³ = 5250 W or 5,25 kW. As main heating, a 8 kW device is therefore sufficient.

		Approximate combustion value		Required quantity in relation to 1 kg of dry wood
Fuel	Unit	kcal/h	kW	
Dry wood (15% humidity)	kg	3600	4.2	1,00
Wet wood (50% humidity)	kg	1850	2.2	1,95
Wood briquettes	kg	4000	5.0	0,84
Brown coal briquettes	kg	4800	5.6	0,75
Normal anthracite	kg	7700	8.9	0,47
Coke	kg	6780	7.9	0,53
Natural gas	m³	7800	9.1	0,46
Naphtha	L	8500	9.9	0,42
Electricity	kW/h	860	1.0	4,19

SCHEMA DI INSTALLAZIONE. INSTALLATION LAY-OUT. INSTALLATION SCHEME. ALLGEMEINES INSTALLATIONSSCHEMA THERMOHOLZHERD. LA INSTALACIÓN.

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EN Our responsibility is limited to the supply of the appliance. Its system is realised precisely according to the provisions of the following instructions and the regulations of the profession, by qualified staff, which acts in the name of companies suitable to assume the entire responsibility of the system according to that stated in chapter INSTALLATION REGULATIONS.

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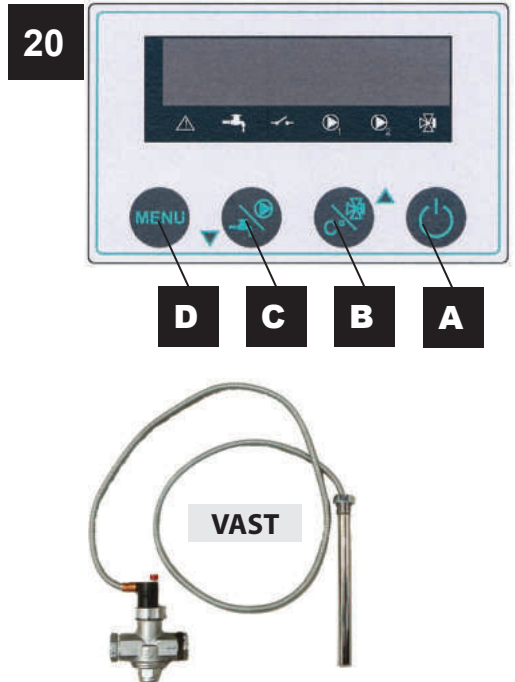
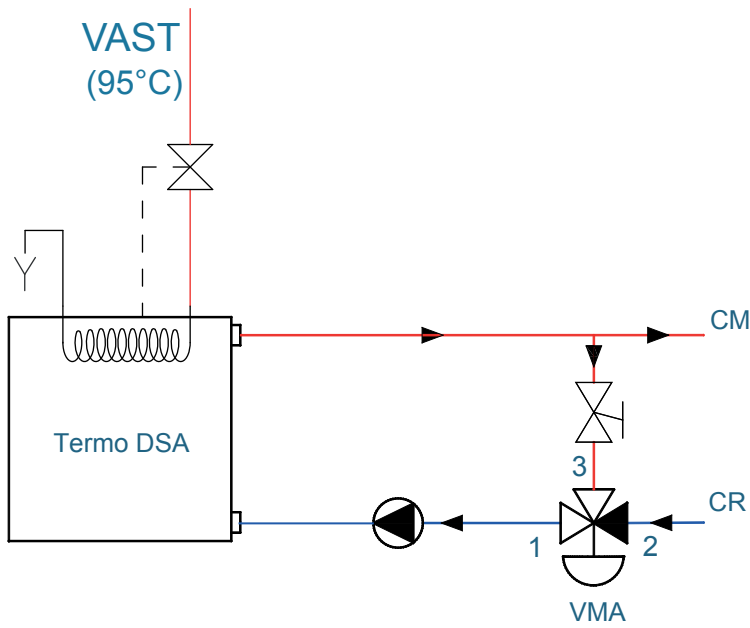
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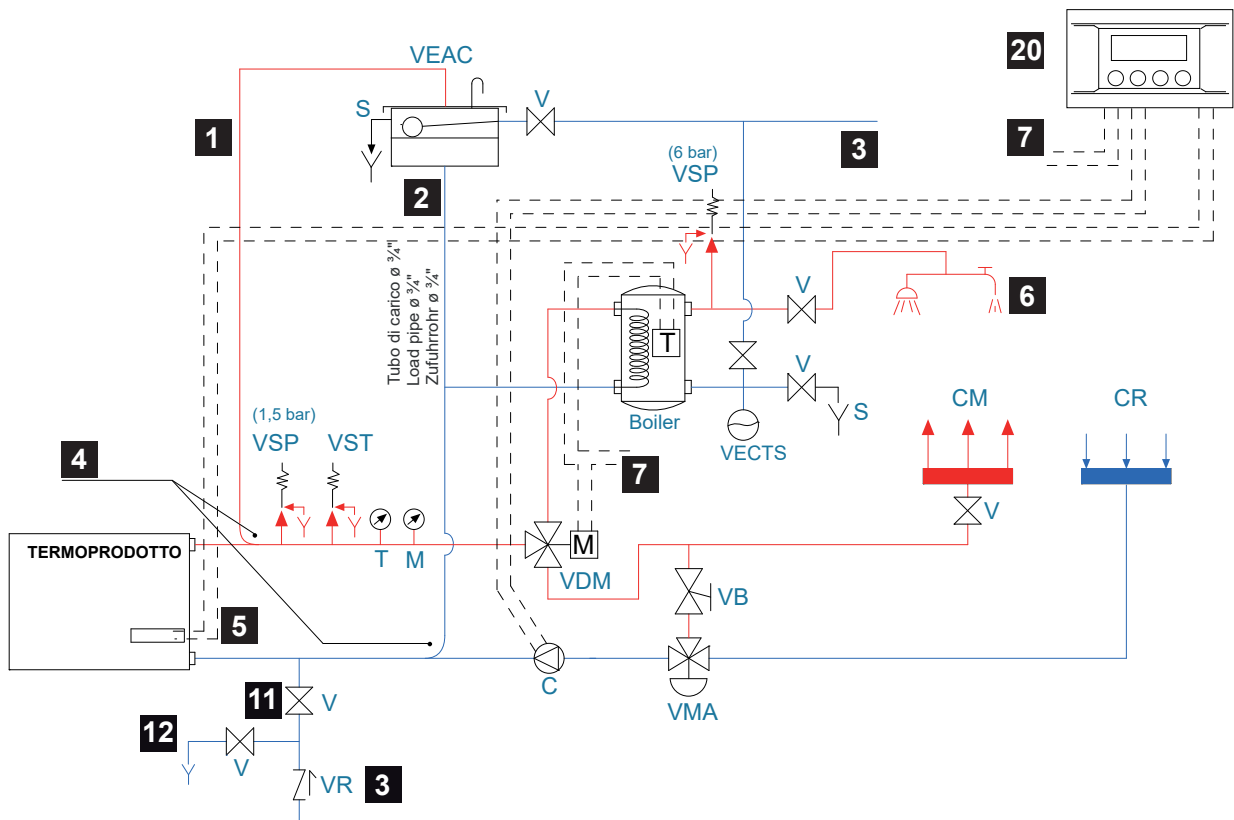
	IT - LEGENDA	EN - KEY	DE - ZEICHENERKLÄRUNG	FR - CLÉ	ES - LEYENDA
C	Circolatore	Circulator	Pumpe	Circulateur	Circulador
CM	Collettore Mandata	Supply collector	Kollektor Zulauf	Collecteur refoulement	Colector de ida
CR	Collettore Ritorno	Return collector	Kollektor Rucklauf	Collecteur défolement	Colector retorno
F	Flussostato	Flow switch	Flussmesser	Fluxostat	Flujóstato
M	Manometro	Manometer	Manometer	Manomètre	Manómetro
P	Circolatore	Circulator	Pumpe	Circulateur	Circulador
P1	Circolatore nr.1	Circulator n°.1	Pumpe Nr.1	Circulateur n°.1	Circulador nr.1
P2	Circolatore nr.2	Circulator n°.2	Pumpe Nr. 2	Circulateur n°.2	Circulador nr.2
T	Termometro	Thermometer	Thermometer	Thermomètre	Termómetro
V	Valvola a sfera	Ball valve	Kugelventil	Soupape à bille	Válvula de esfera
VB	Valvola di bilanciamento	Balancing damper	Ausgleichventil	Vanne de balancement	Válvula de balance
VDM	Valvola deviatrice motorizzata	Motorized deviator valve	Motorisiertes Ablenkenventil	Vanne déviatrice motorisée	Válvula de desviación motorizada
VEA	Vaso d'espansione aperto	Open expansion chamber	Offenes Expansionsgefäß	Vase d'expansion ouvert	Vaso de expansión abierto
VEAC	Vaso espansione aperto caldaia	Central heating expansion tank open	Offenes Ausgleichsbehälter Heizkessel	Vase d'expansion ouvert chaudière	Vaso de expansión abierto caldera

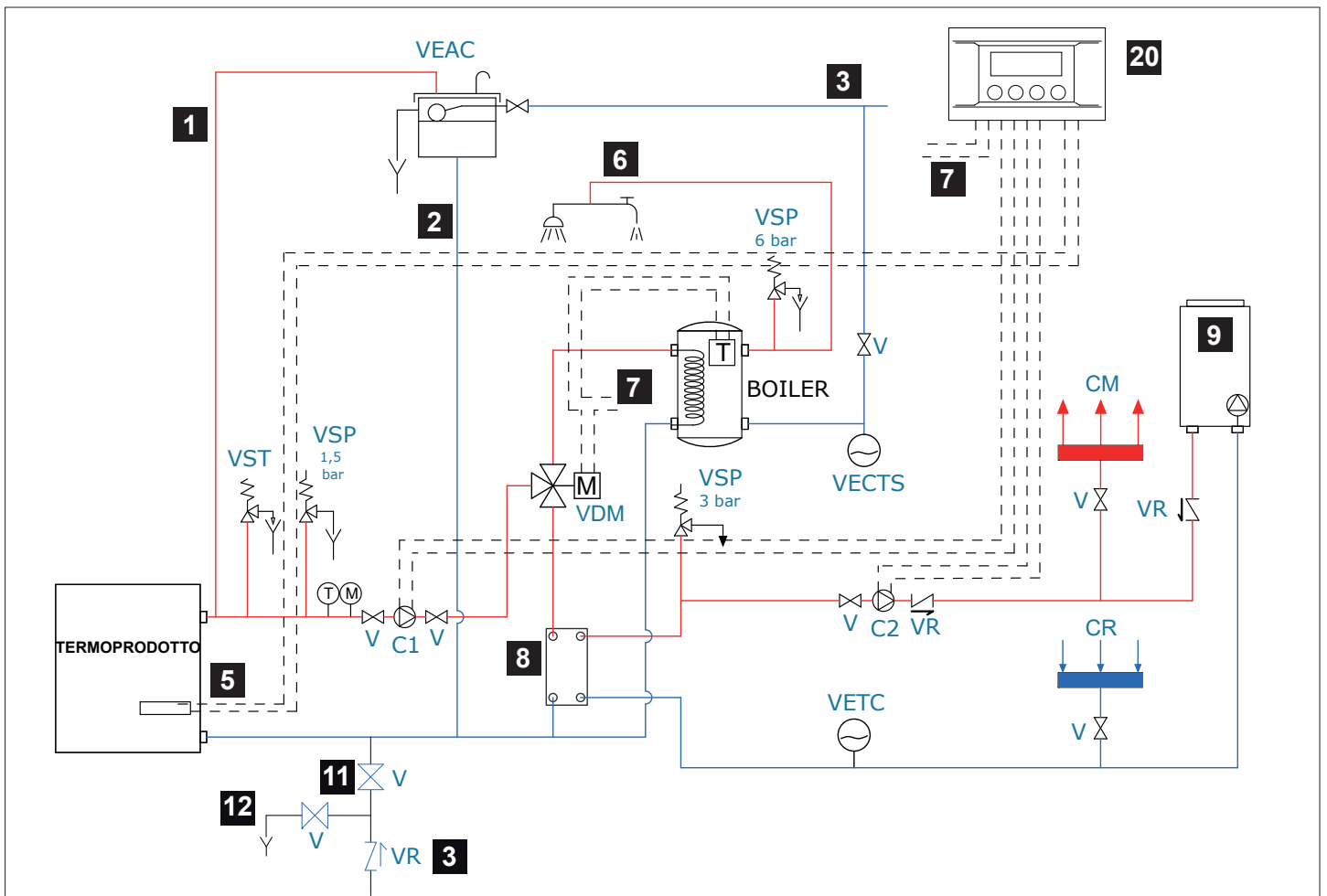
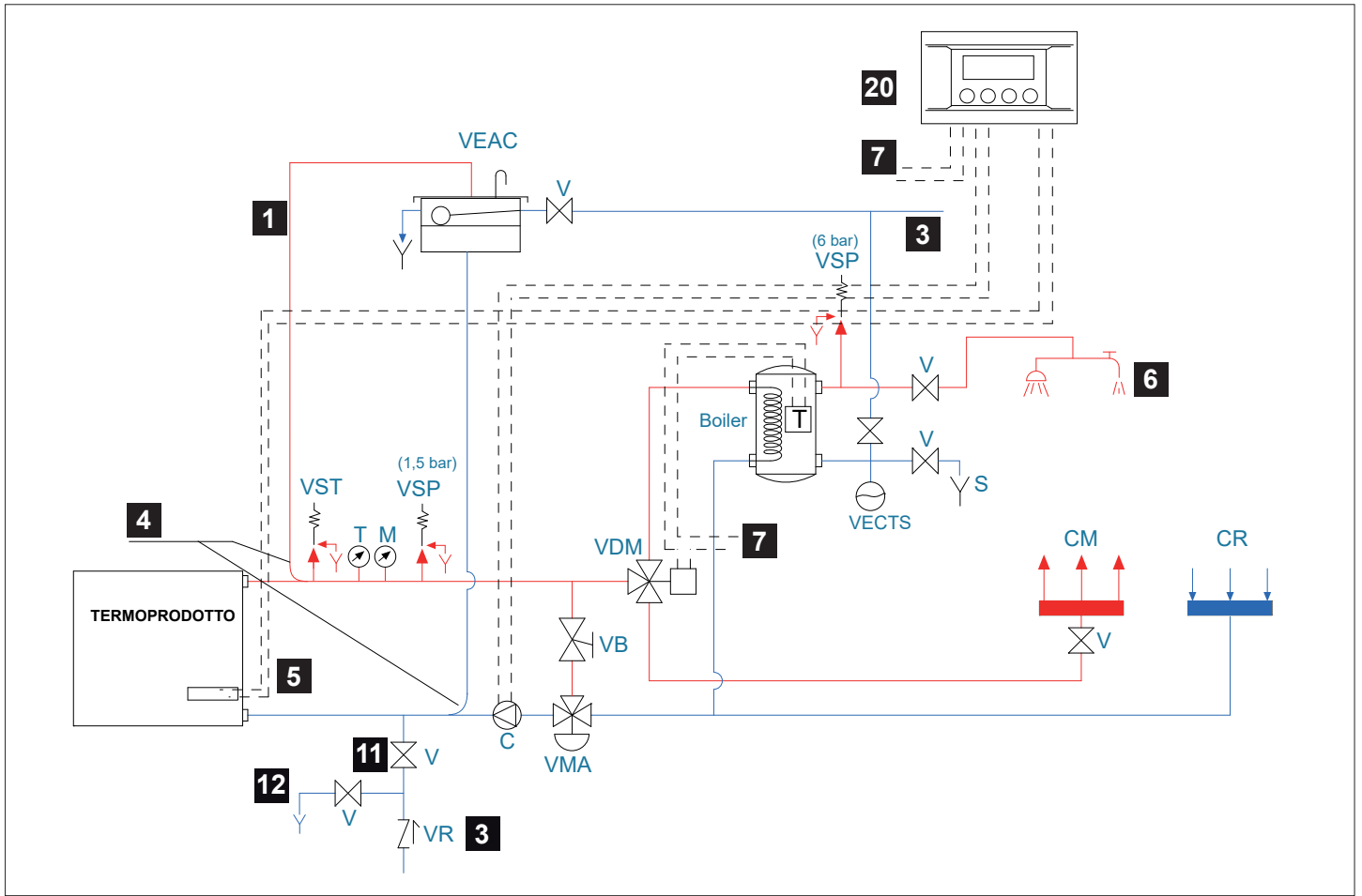
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VEC	Vaso espansione chiuso	Close expansion vessel	Offenes Ausgleichsbehälter	Vase d'expansion fermé	Vaso de expansión cerrado
VECTS	Vaso espansione chiuso sanitario	Sanitary expansion tank closed	Geschlossener Warmerwasser - Ausgleichsbehälter	Vanne d'expansion fermé sanitaire	Vaso de expansión cerrado sanitario
VMS	Valvola miscelatrice sanitario	Sanitary mixing valve	Warmwasser-Mischventil	Vanne mélangeuse sanitaire	Válvula mezcladora sanitario
VR	Valvola di non ritorno	No return valve	Rückschlagventil	Clapet de non-retour	Válvula anti-retorno
VSP	Valvola di sicurezza	Safety valve	Sicherheitsventil	Vanne de sécurité	Válvula de seguridad
VST	Valvola scarico termico	Thermal drain valve	Wärmeableitventil	Vanne de décharge thermique	Válvula de descarga térmica
VAST	Valvola automatica scarico termico DSA	Automatic thermal discharge valve DSA	Automatische Waermeablassventil DSA	Soupape décharge thermique automatique DSA	Válvula automatica descarga térmica DSA
VMA	Valvola miscelatrice anticondensa	Anticondensation mixing valve	Antikondensationsmischventil	Soupape mélangeuse anti-condensation	Válvula mezcladora anti-condensación
1	Tubo di sicurezza da Ø 1"	Safety pipe ø 1"	Sicherheitsrohr ø 1"	Tuyau de sécurité ø 1"	Tubo de seguridad de Ø 1"
2	Tubo di carico ø ¾"	Load pipe ø ¾"	Zufuhrrohr ø ¾"	Tuyau de remplissage ø ¾"	Tubo de carga ø ¾"
3	Entrata acqua fredda	Cold water inlet	Eintritt kaltes Wasser	Entrée de l'eau froide	Entrada de agua fría
4	Innesto venturi	Venturi coupling	Venturi-Verbindung	Liaison Venturi	Empalme venturi
5	Sonda regolatore	Regulator Probe	Einstellsonde	Sonde régulateur	Sonda del regulador
6	Acqua sanitaria	Sanitary water	Sanitärwasser	Eau sanitaire	Agua sanitaria
7	Alimentazione 230 Volt - 50 Hz	Power supply 230 Volt - 50 Hz	Stromversorgung 230 Volt - 50 Hz	Alimentation 230 Volts - 50 Hz	Alimentación 230 V - 50 Hz
8	Scambiatore 30 piastre	30 Plate exchanger	Austauscher mit 30 Platten	Échangeur 30 plaques	Intercambiador de placas
9	Caldaia murale gas	Wall mounted gas boiler	GAS-Wand KESSEL	Chaudière murale gas,	Caldera mural gas
10	Scarico termico	Heat Discharge	Wärmeableit	Décharge Thermique	Descarga térmica
11	Carico impianto	Loading System	Ladung Anlage	Chargement du système	Carga de la instalación
12	Scarico impianto	Download system	Auslass Anlage	Décharge du système	Descarga de la instalación
20	Centralina elettronica - OPTIONAL	Electronic control unit - OPTIONAL	Elektronische Steuereinheit - OPTIONAL	Centrale électronique - OPTIONAL	Centralita electrónica - OPCIONAL
21	Sistema integrato DSA	Integration System DSA	Integriert System DSA	System intégré DSA	Sistema integrado DSA

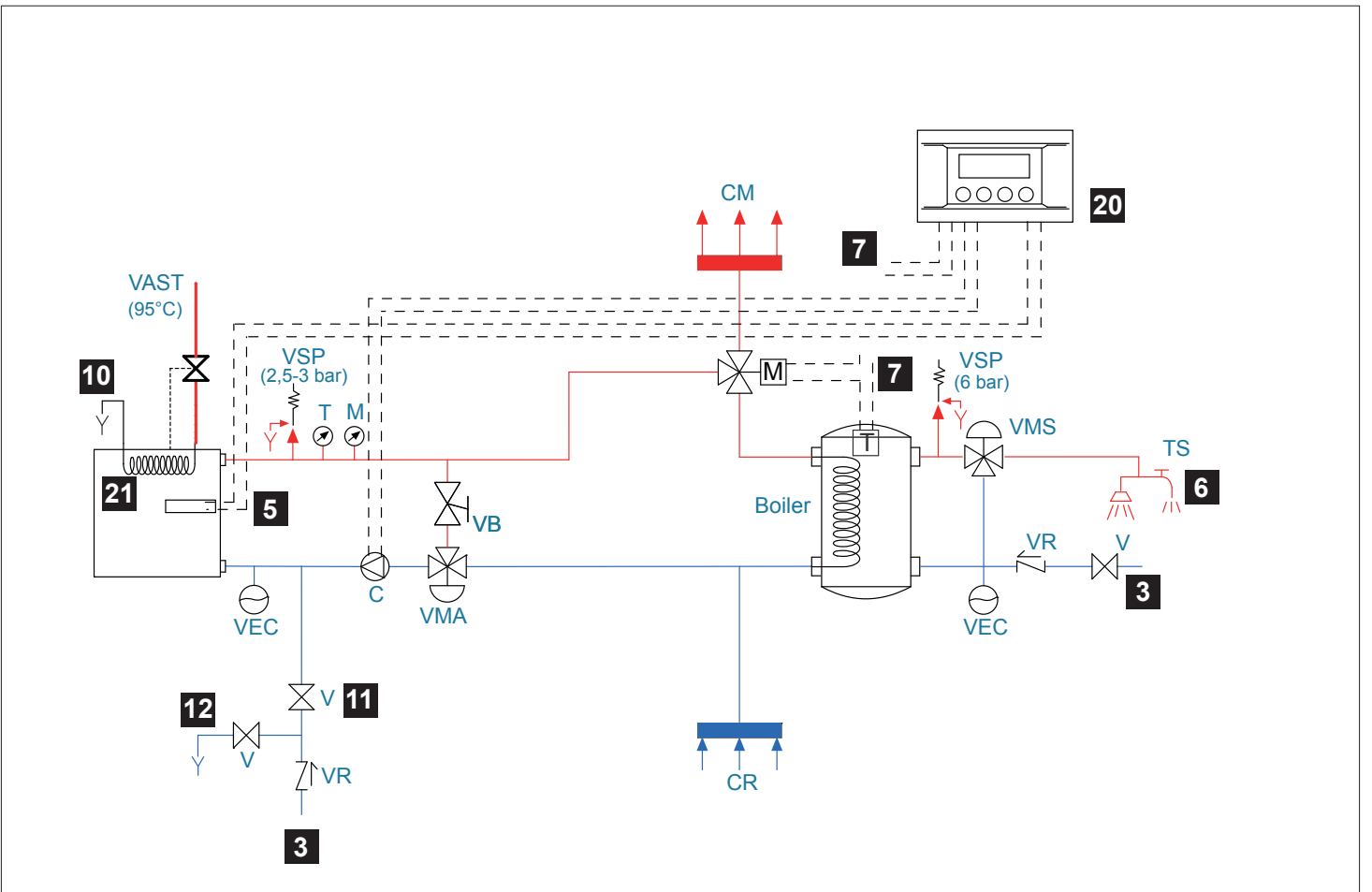
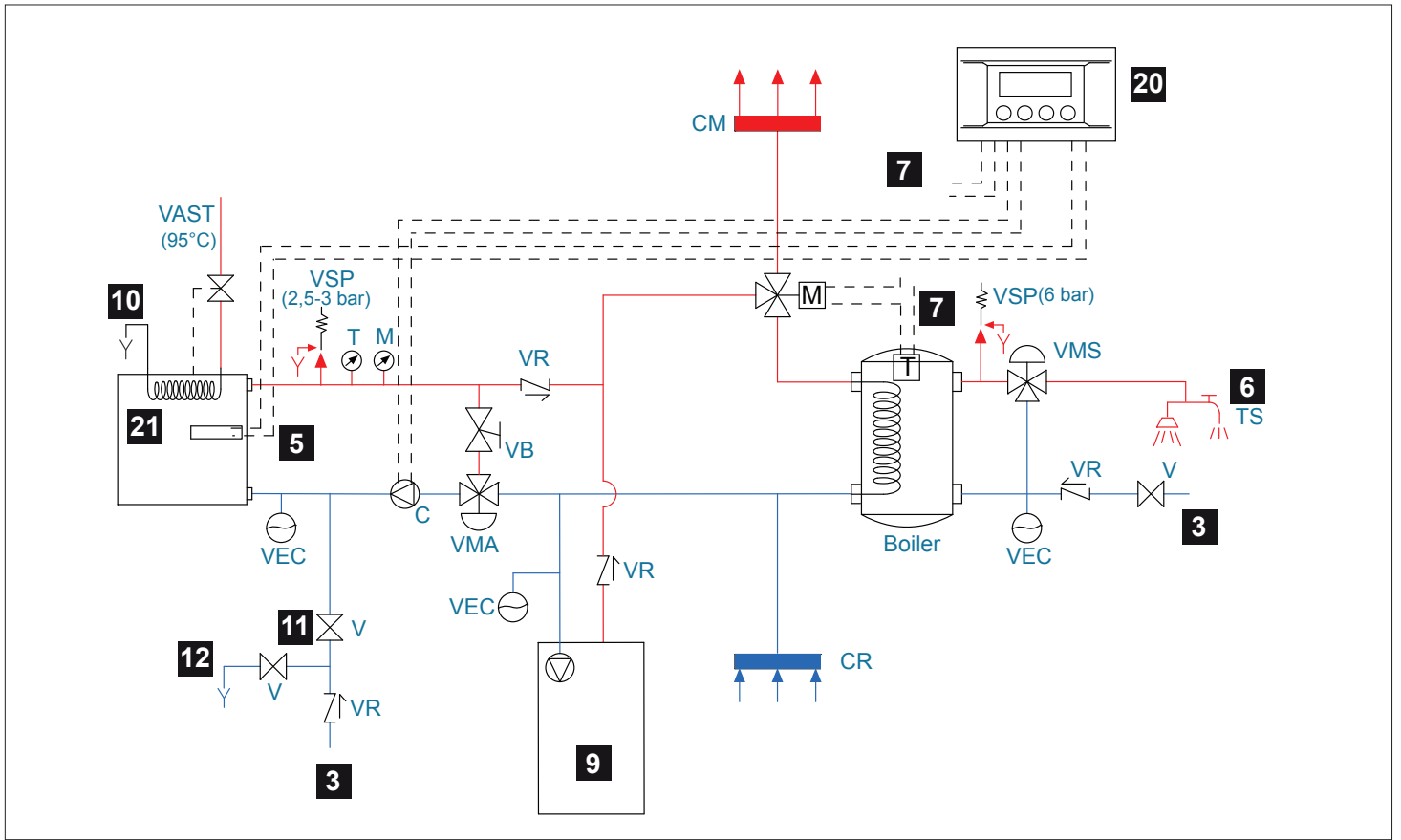


20	IT	EN	DE	FR	ES
A	ON / OFF	ON / OFF	ON / OFF	ON / OFF	ON/OFF
B	SET Valvola 3 Vie	Three way valve SET point	SOLLWERT des Drei-Wege-Ventils	RÉGLAGE de la vanne trois voies	SET Válvula de 3 vías
C	SET Circolatore	Pump SET point	SOLLWERT der Umwälzpumpe	RÉGLAGE du circulateur	SET Circulador
D	MENU	MENU	MENU	MENU	MENÚ

IMPIANTO a vaso APERTO / OPEN chamber / OFFENE AUSDEHNUNGSGEFÄSS / INSTALLATION a vase OUVERT
 INSTALACIÓN de vaso ABIERTO







SCHEDA TECNICA VALVOLA TERMOSTATICA VAST

Dati tecnici		Materiali	
Fluido:	Acqua	Corpo della valvola ed altre parti metalliche:	Ottone forgiato
Pressione massima di esercizio:	10 bar	Molla:	Acciaio inox
Temperatura del fluido:	da 5 a 110°C	Sensore:	Ottone
Temperatura di apertura:	95°C (fissa)	Tubo capillare:	Rame
Isteresi:	6°C	Guaina del tubo capillare:	Acciaio
Temperatura ambiente:	da 0 a 125°C	Pozzetto sensore:	Ottone
Capacità di flusso:	2.4 m ³ /h alla pressione min. del flusso di 1 bar e tempo sensore 110°C	O-ring e guarnizioni:	EPDM, NBR
Dimensioni attacco:	Filettatura tubo G 3/4 ISO 228	Pulsante manuale:	ABS
Lunghezza del tubo capillare:	1,3 m oppure 4m		

APPLICAZIONE La valvola termostatica VAST è progettata per la protezione di caldaie a biomassa e forni. Evita il surriscaldamento della caldaia scaricando acqua dal generatore di calore o dalla batteria di condensazione.

INSTALLAZIONE della valvola VAST sulla caldaia con scambiatore di calore di sicurezza. Prima di installare la valvola, lavare il sistema per assicurare che non vi siano impurità che possono depositarsi sulle parti della valvola, causandone il cattivo funzionamento. Ricordare di installare un filtro a monte della valvola. Il sensore può essere montato in qualsiasi posizione. Assicurarsi che tutto il sensore sia in contatto con l'area tenuta sotto controllo. La freccia sul corpo della valvola indica la direzione del flusso. Installando la valvola, assicurarsi che questa sia posizionata in modo corretto. Massima coppia di serraggio per il pozzetto del sensore 30 Nm.

MANUTENZIONE Si raccomanda di verificare annualmente il corretto funzionamento della valvola, tramite personale qualificato. La prova funzionale viene effettuata manualmente premendo il pulsante rosso che apre il flusso della valvola. Il dado di serraggio del pulsante rosso non deve essere allentato/manomesso per non causare il malfunzionamento della valvola.

THERMOSTATIC VALVE VAST TECHNICAL DATA SHEET

Technical Data		Materials	
Media:	Water	Valve body and other metal parts:	forged brass
Max. Working Pressure:	10 bar	Spring:	stainless steel
Media temperature:	5 to 110°C	Sensor:	brass
Opening temperature:	9°C (fixed)	Capillary tube:	copper
Hysteresis:	6°C.	Sensor pocket:	brass
Ambient temperature:	0 to 125°C	O-rings and gaskets:	EPDM, NBR
Flow capacity:	2.4 m ³ /h at min. 1 bar flow pressure and sensor temp. 110°C	Manual button	ABS
Connection size:	G3/4 pipe thread ISO 228	Pulsante manuale:	ABS
Length of capillary tube:	1.3 m or 4 m		

APPLICATION The Thermostatic Valve VAST is designed for protection of biomass boilers and fire cookers It prevents overheating of the boiler by discharging water from heat generator or condensing coil.

INSTALLATION of VAST valve on boiler with safety heat exchanger. Before installation of the valve flush the system to make sure that there are no impurities which might deposit on the valve seat and cause malfunction. Remember to install a filter ahead of the valve. The sensor can be mounted in any position. Make sure the whole sensor is in contact with the controlled area. The arrow on the valve body shows direction of flow. When installing the valve, make sure it is positioned properly. Max torque for sensor pocket mounting is 30Nm.

SERVICE It is recommended to check proper function of the valve once a year by qualified personnel. Functional check is carried out manually by depressing the red button that opens the flow on the valve. The nut fastening the red button must not be loosened as it will cause product malfunction.

THERMOSTATISCH GESTEUERTE VENTIL VAST TECHNISCHE PROTOKOLLE

Technische Daten		Werkstoffe	
Medien:	Wasser	Gehäuse und andere Metallteile:	Geschmiedetes Messing
Max. Betriebsdruck:	10 bar	Feder:	Edelstahl
Medientemperatur:	5 bis 110°C	Fühler:	Messing
Öffnungstemperatur:	95°C (fest)	Kapillarrohr:	Kupfer
Hysterese:	6°C	Tauchhülse:	Messing
Umgebungstemperatur:	0 bis 125°C	O-Ringe und Dichtungen:	EPDM, NBR
Strömungsleistung:	2.4 m ³ /h bei min. Durchflussdruck von 1 bar und Fühlertemperatur 110°C	Betätigungsknopf:	ABS
Anschlussgröße:	G3/4 Rohrgewinde ISO 228		
Kapillarrohrlänge:	1.3 m oder 4 m		

ANWENDUNG Das thermostatisch gesteuerte Ventil VAST ist für den Schutz von Biomassekesseln und Brennöfen ausgelegt. Durch das Ablassen von Wasser aus dem Wärmeerzeuger oder der Kondensator-schlange wird eine Überhitzung vermieden.

INSTALLATION des VAST-Ventils in Kesselanwendungen mit Sicherheitswärmetauscher. Vor der Installation des Ventils muss das System gespült werden. So wird vermieden, dass sich Verunreinigungen am Ventilsitz ablagern und eine Fehlfunktion verursachen. Vor dem Ventil ist ein Filter anzubringen.

Der Fühler kann in einer beliebigen Position montiert werden. Es ist darauf zu achten, dass der Fühler mit dem zu überwachenden Bereich in Kontakt ist. Der Pfeil auf dem Gehäuse gibt die Durchflussrichtung an. Bei der Installation des Ventils ist auf die ordnungsgemäße Ausrichtung zu achten. Max Drehmoment für das Tauchrohr ist 30Nm

WARTUNG Die ordnungsgemäße Funktion des Ventils ist einmal jährlich durch einen geschulten Techniker zu überprüfen. Die Funktionsprüfung erfolgt manuell durch Drücken des roten Knopfs. Dadurch wird das Ventil geöffnet und der Durchfluss eingeleitet. Die Murner, die den roten Knopf befestigt, darf nicht gelöst werden, da dies eine Funktionsstörung verursachen kann.

VAST FICHE TECHNIQUE VANNE THERMOSTATIQUE

Caractéristiques techniques		Matériaux	
Fluide:	Eau	Corps de vanne et autres pièces métalliques :	Laiton forgé
Pression de travail max. :	10 bar	Ressort:	Acier inox.
Température de fluide:	5 à 110°C	Sonde:	Laiton
Température d'ouverture:	95°C (fixe)	Tube capillaire:	Cuivre
Hystérésis :	6°C	Poche de la sonde:	Laiton
Température ambiante:	0 ou 125°C	Joints toriques et garnitures:	EPDM, NBR
Capacité d'écoulement:	2.4 m ³ /h a une pression min. d'1 bar et température de la sonde 110°C	Bouton manuel:	ABS
Taille du raccord:	Filetage tuyau G 3/4. ISO 228		
Longueur du tube capillaire:	1.3 m ou 4 m		

APPLICATION La vanne thermostatique VAST a été conçue pour assurer la protection des chaudières à biomasse et des cuisinières. Elle empêche la surchauffe de la chaudière en déchargeant l'eau du générateur de chaleur ou du serpentin de condensation.

INSTALLATION de la vanne VAST sur la chaudière avec un échangeur de chaleur de sécurité. Avant d'installer la vanne, rincer le système afin de garantir l'absence d'impuretés susceptibles de se déposer sur le siège de la vanne et de provoquer des dysfonctionnements. Penser à installer un filtre en amont de la vanne. La sonde peut être placée dans n'importe quelle position. Veiller à ce que la sonde complète soit au contact de la zone contrôlée. La flèche indiquée sur le corps de vanne indique le sens d'écoulement. Lors de l'installation de la vanne, vérifier sa position. Le couple maximal de serrage pour le montage de la poche à bulbe est de 30 Nm.

ENTRETIEN Il est recommandé de faire vérifier le bon fonctionnement de la vanne une fois par an par une personne qualifiée. La vérification se fait manuellement en appuyant sur le bouton rouge qui actionne l'ouverture de la vanne. L'écrou attachant le bouton rouge ne doit pas être desserré ou ce la causera un mauvais fonctionnement de la vanne.

FICHA TÉCNICA VALVULA TERMOSTATIC VAST

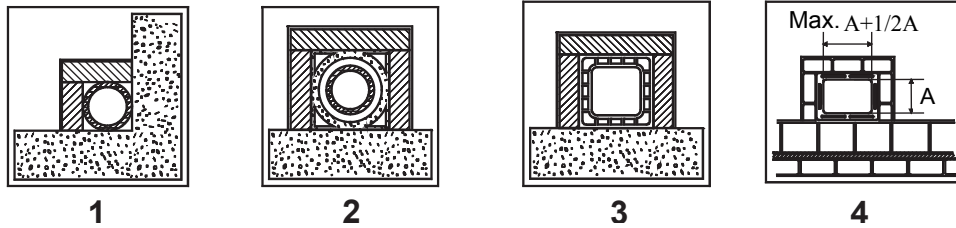
Datos técnicos		Materiales	
Medio:	Agua	Cuerpo de la válvula y otras piezas metálicas:	latón forjado
Presión máx. de funcionamiento:	10 bar	Muelle:	acero inoxidable
Temperatura del medio:	de 5 a 110°C	Sensor:	latón
Temperatura de apertura:	95°C (fijos)	Tubo capilar:	cobre
Histeresis	6°C	Funda para el tubo capilar:	acero
Temperatura ambiente:	e 0 a 125°C	Vaina del sensor: latón Juntas tóricas y juntas:	EPDM, NBR
Capacidad de flujo:	2.4 m ³ /h a una presión de flujo de min. 1 bar y temperatura del sensor 110°C	Botón manual:	ABS
Tamaño de conexión:	Conexión roscada G 3/4 ISO 228		
Longitud del tubo capilar:	1.3 m o 4 m		

APLICACIÓN La válvula termostática VAST se ha diseñado para proteger calderas de biomasa y cocinas. Impide el sobrecalentamiento de la caldera al vaciar el agua del termogenerador o la bobina del condensador.

INSTALACIÓN Instalación de la válvula VAST en una caldera con intercambiador de calor de seguridad. Antes de proceder con la instalación de la válvula, limpie el sistema para asegurarse de que no han quedado impurezas que puedan depositarse en el asiento de la válvula y provocar un mal funcionamiento. No olvide instalar un filtro delante de la válvula. El sensor puede instalarse en cualquier posición. Asegúrese de que todo el sensor este en contacto con el área controlada. La flecha en el cuerpo de la válvula muestra la dirección del flujo. Al instalar la válvula, compruebe que este colocada correctamente. El par de apriete max. para el sensor montado, es 30 Nm.

SERVICIO Se recomienda que personal cualificado se encargue de comprobar el funcionamiento correcto de la válvula una vez al año. La comprobación funcional se efectúa manualmente pulsando el botón rojo que abre el flujo en la válvula. La tuerca que sujeta el botón rojo, no debe soltarse, ya que podría causar un mal funcionamiento.

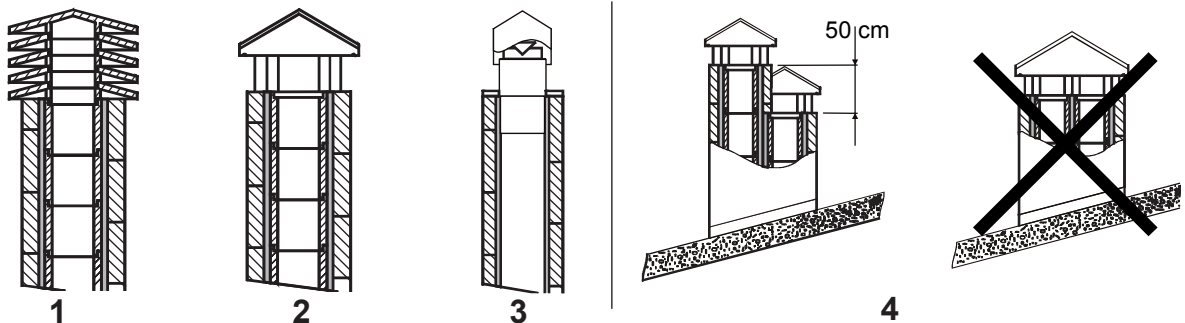
Figura 1
Picture 1
Abbildung 1
Figure 1
Figura 1



1*	<p>Canna fumaria in acciaio con doppia camera isolata con materiale resistente a 400°C. Efficienza 100% ottima. Steel flue with double chamber insulated with material resistant to 400°C. Efficiency 100% excellent. Schornsteinrohr aus Stahl mit doppelter mit 400°C beständigem Material verkleideter Kammer. Wirkungsgrad 100 % ausgezeichnet. Conduit de fumée en acier avec double chambre isolée avec matériau résistant à 400°C. Efficiencia 100% excelente. Conducto de salida de humos de acero con doble cámara aislada con material resistente a 400 °C. Eficiencia 100% óptima.</p>
2*	<p>Canna fumaria in refrattario con doppia camera isolata e rivestimento esterno in calcestruzzo alleggerito. Efficienza 100% ottima. Refractory flue with double insulated chamber and external coating in lightweight concrete. Efficiency 100% excellent. Schornsteinrohr aus feuerfestem Material mit doppelter isolierter Kammer und Außenverkleidung aus Halbdichtbeton. Wirkungsgrad 100 % ausgezeichnet. Conduit de fumée en réfractaire avec double chambre isolée et revêtement externe en béton allégé. Efficiencia 100% excelente. Conducto de salida de humos de refractario con doble cámara aislada y revestimiento exterior de hormigón alivianado. Eficiencia 100% óptima.</p>
3*	<p>Canna fumaria tradizionale in argilla sezione quadrata con intercapedini. Efficienza 80% buona. Traditional clay flue square section with cavities. Efficiency 80% good. Traditionelles Schornsteinrohr aus Ton - viereckiger Querschnitt mit Spalten. Wirkungsgrad 80 % gut. Conduit de fumée traditionnel en argile section carrée avec séparations. Efficiencia 80% bonne. Conducto de salida de humos tradicional de arcilla de sección cuadrada con crujiás. Eficiencia 80% buena.</p>
4	<p>Evitare canne fumarie con sezione rettangolare interna il cui rapporto sia diverso dal disegno. Efficienza 40% mediocre. Avoid flues with rectangular internal section whose ratio differs from the drawing. Efficiency 40% poor. Schornsteinrohre mit rechteckigem Innenquerschnitt sind zu vermeiden, dessen Verhältnis von der Zeichnung abweicht. Wirkungsgrad 40 % Éviter conduits de cheminée avec section rectangulaire interne dont le rapport soit différent du dessin. Efficiencia 40% médiocre. No utilizar conductos de salida de humos con sección rectangular interior cuya relación sea diferente de la del dibujo. Eficiencia 40% mediocre.</p>

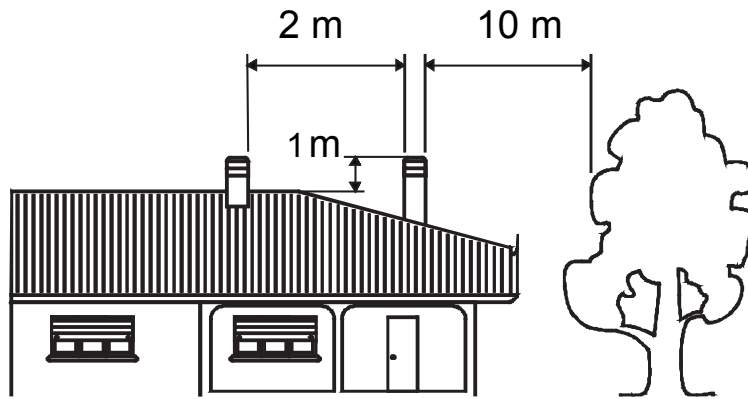
- *- Materiale conforme alle Norme e Regolamentazioni attuali ed a quanto previsto dalla Legge.
 - Material comply with all current Standards and Regulations and to those envisioned by the Law.
 - Material sämtlichen geltenden und vom Gesetz vorgesehenen Normen und Vorschriften entsprechen.
 - Matériau conforme à toutes les Normes et aux Réglementations actuelles prévues par la Loi.
 - Material cumplir con las normas y reglamentos vigentes y con todas las disposiciones establecidas por la ley.

Figura 2
Picture 2
Abbildung 2
Figure 2
Figura 2



1	<p>Comignolo industriale ad elementi prefabbricati, consente un ottimo smaltimento dei fumi. Industrial chimney cap with pre-fabricated elements – it allows an excellent discharge of the smokes. Industrialschornstein mit Fertigteileelemente - er gestattet eine ausgezeichnete Abgasentsorgung. Tête de cheminée industrielle à éléments préfabriqués, elle permet une excellente évacuation des fumées. Sombrerete industrial de elementos prefabricados, permite una óptima eliminación de los humos.</p>
2	<p>Comignolo artigianale. La giusta sezione di uscita deve essere minimo 2 volte la sezione interna della canna fumaria, ideale 2,5 volte. Handcraft chimney cap. The right output section must be at least twice as big as the internal section of the flue (ideal value: 2.5 times). Handwerklicher Schornstein. Der richtige Ausgangsquerschnitt muss mindestens 2 Male des Innenquerschnittes des Schornsteinrohrs betragen, ideal wäre: 2,5 Male. Tête de cheminée artisanale. La juste section de sortie doit être minimum 2 fois la section interne du conduit de fumée, idéal 2,5 fois. Sombrerete artesanal. La sección correcta de salida debe ser como mínimo 2 veces la sección interior del conducto de salida de humos, ideal 2,5 veces.</p>
3	<p>Comignolo per canna fumaria in acciaio con cono interno deflettore dei fumi. Chimney cap for steel flue with internal cone deflector of smokes. Schornstein für Schornsteinrohr aus Stahl mit einer Kegelförmigen Rauchumlenkplatte. Tête de cheminée pour conduit de fumée en acier avec cône interne déflecteur des fumées. Sombrerete para conducto de salida de humos de acero con cono interior deflector de humos.</p>
4	<p>In caso di canne fumarie affiancate un comignolo dovrà sovrastare l'altro d'almeno 50 cm al fine d'evitare trasferimenti di pressione tra le canne stesse. In case of flues side by side, a chimney cap must be higher than the other one of at least 50 cm in order to avoid pressure transfers between the flues themselves. Im Falle von naheliegenden Schornsteinrohren muss ein Schornstein den anderen um mindestens 50cm überragen, um Druckübertragungen unter den Schornsteinrohren selbst zu vermeiden. En cas de conduits de cheminée à côté, une tête de cheminée devra surmonter l'autre d'au moins 50 cm dans le but d'éviter transferts de pression parmi les conduits mêmes. Em caso de condutas de evacuação de fumos paralelas, um dos cones de chaminé deve ser instalado em uma posição mais elevada (50 cm, pelo menos,) para impedir a transferência de pressão entre as próprias condutas.</p>

Figura 3
Picture 3
Abbildung 3
Figure 3
Figura 3



5

5 Il comignolo non deve avere ostacoli entro i 10 m da muri, falde ed alberi. In caso contrario innalzarlo almeno di 1 m sopra l'ostacolo. Il comignolo deve oltrepassare il colmo del tetto almeno di 1 m.
 The chimney cap must not show hindrances within 10 m from walls, pitches and trees. Otherwise raise it of at least 1 m over the hindrance. The chimney cap must exceed the ridge of the roof of at least 1 m.
 Der Schornstein muss keine Hindernisse innerhalb 10m von Mauern, Schichten und Bäumen. Anderenfalls der Schornstein mindestens 1m über das Hindernis stellen. Der Schornstein muss den Firstträger um mindestens 1m überschreiten.
 La tête de cheminée ne doit pas avoir d'obstacles dans les 10 m depuis les murs, nappes et arbres. Au cas contraire il faut soulever la tête de cheminée d'au moins 1 m au dessus de l'obstacle. La tête de cheminée doit surmonter la ligne de faite du toit d'au moins 1 m.
 El sombreroete no debe encontrar obstáculos en un radio de 10 m de muros, faldones y árboles. De lo contrario elévelo por lo menos de 1 metro por encima del obstáculo. El sombreroete debe superar la cumbre del techo de por lo menos 1 m.

COMIGNOLI DISTANZE E POSIZIONAMENTO UNI 10683
CHIMNEY CAPS - DISTANCES AND POSITIONING UNI 10683
SCHORNSTEINE ABSTÄNDE UND STELLUNG UNI 10683
TETES DE CHEMINÉE ET POSITIONNEMENT UNI 10683
SOMBRETERES DISTANCIAS Y UBICACIÓN UNI 10683

<p>Inclinazione del tetto Inclination of the roof Dachneigung Inclinaison du toit Inclinación del techo</p>	<p>a > 10°</p>
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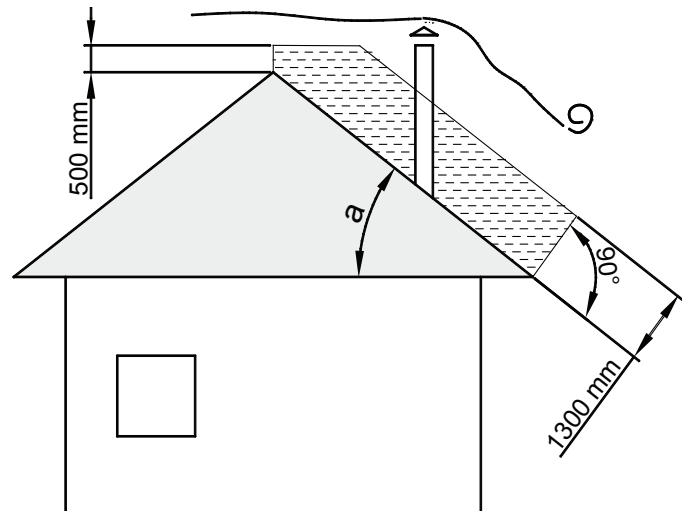
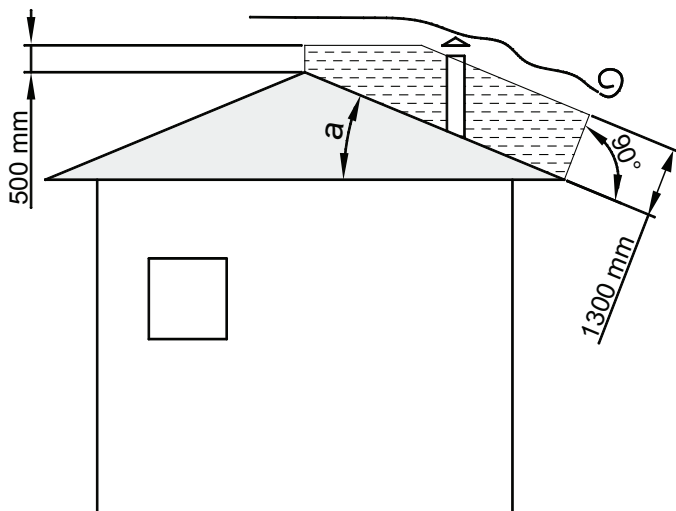
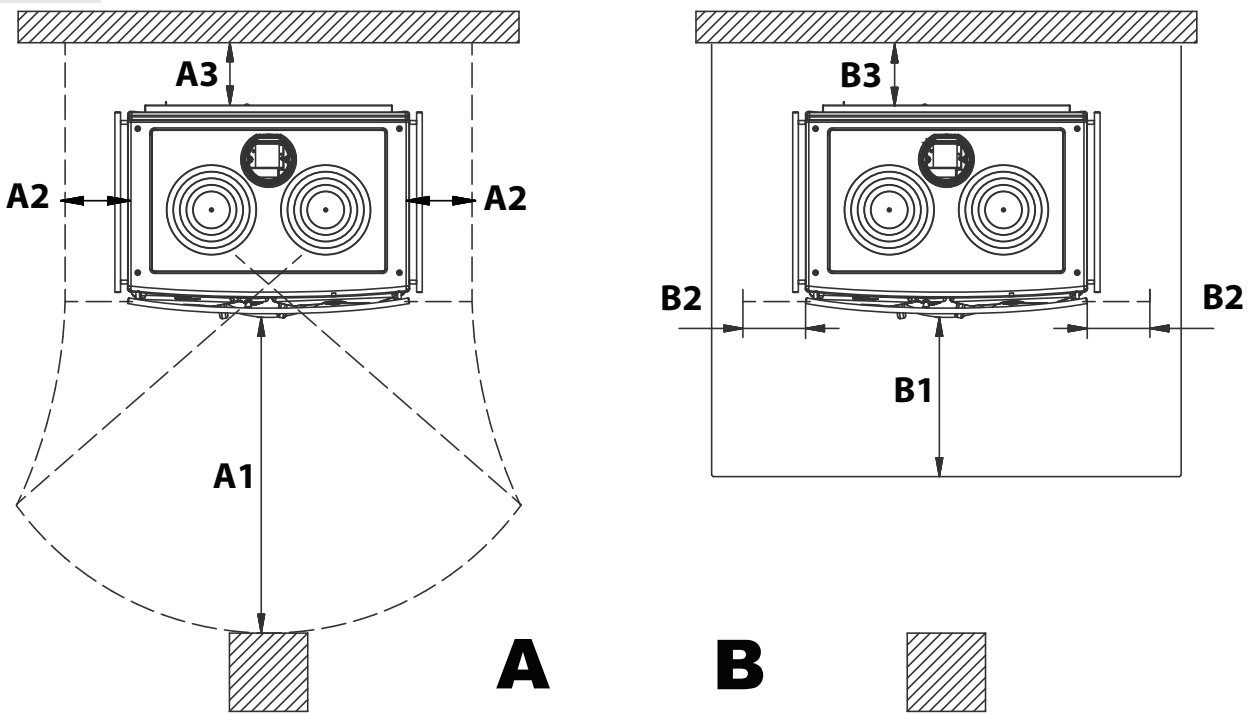


Figura 4
Picture 4
Abbildung 4
Figure 4
Figura 4



cm	A1	A2	A3	B1	B2	B3
TERMOROSA XXL DSA 4.0	100	30	10	50	30	10

Tutte le distanze minime di sicurezza (cm) sono indicate sulla **targhetta tecnica del prodotto** e NON si deve scendere al di sotto dei valori indicati (Vedi **DICHIARAZIONE DI PRESTAZIONE**).

All the minimum safety distances (cm) are shown on the product data plate and lower values must not be used (See **DECLARATION OF PERFORMANCE**).

Alle Sicherheitsabstände (cm) sind auf der Typenschild des Produktes gezeigt und dürfen nicht unter der angegebenen Werte liegen (siehe **LEISTUNGSERKLÄRUNG**).

Toutes les distances minimales de (cm) sécurité sont indiquées dans l'étiquette du produit et on il **NE FAUT PAS** descendre au-dessous des valeurs indiqués (voir **DÉCLARATION DE PERFORMANCE**).

Todas las distancias mínimas de seguridad (cm) se muestran en la placa técnica del producto y **NO** deben ser empleadas medidas inferiores a estas (véase **DECLARACIÓN DE PRESTACIÓN**).

Figura 5
Picture 5
Abbildung 5
Figure 5
Figura 5

A	Chiusura ermetica	Hermetic closure	Hermetischer Verschluss	Fermeture hermetique	Cierre hermético
B	Acciaio Inox	Stainless steel	Stainless steel	Acier Inox	Acero inoxidable
C	Tamponamento	Plugging	Abdichtung	Tamponnement	Tampón
D	Sportello di ispezione	Inspection hatch	Inspektionsklappe	Porte inspection	Portezuela de inspección

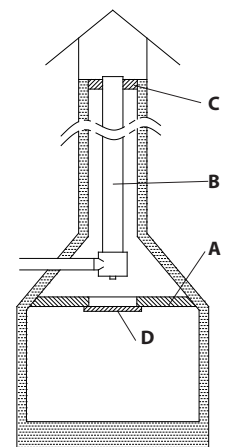


Figura 6
Picture 6
Abbildung 6
Figure 6
Figura 6

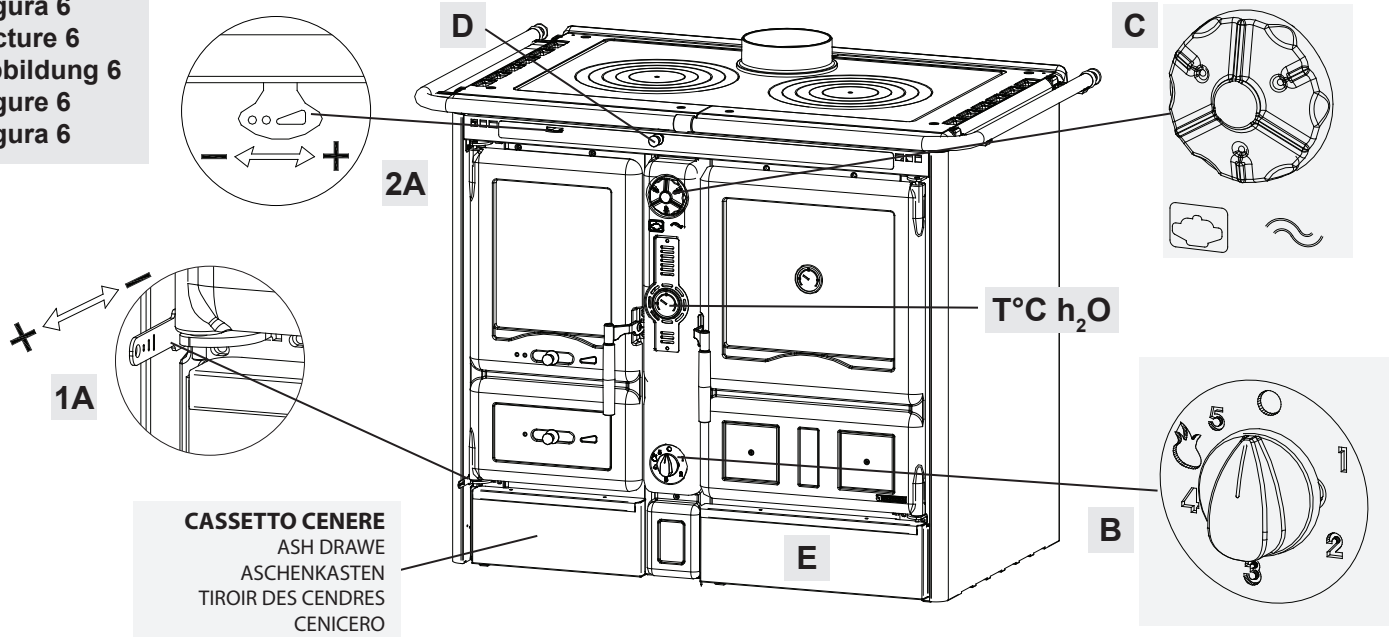


Figura 7
Picture 7
Abbildung 7
Figure 7
Figura 7

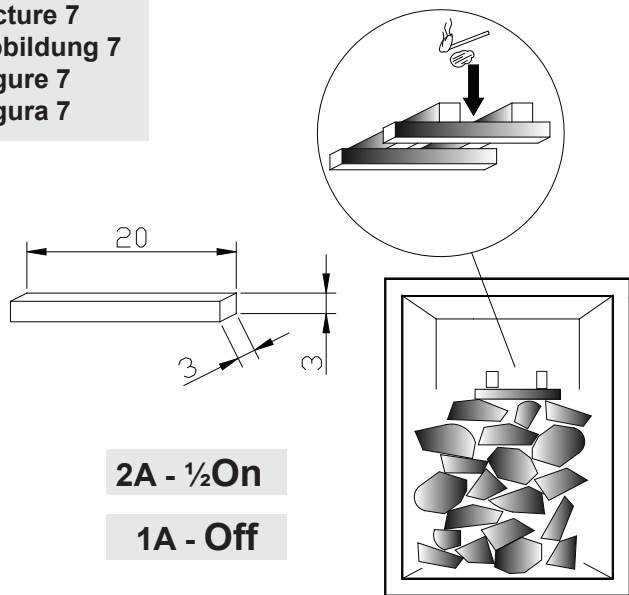


Figura 8
Picture 8
Abbildung 8
Figure 8
Figura 8

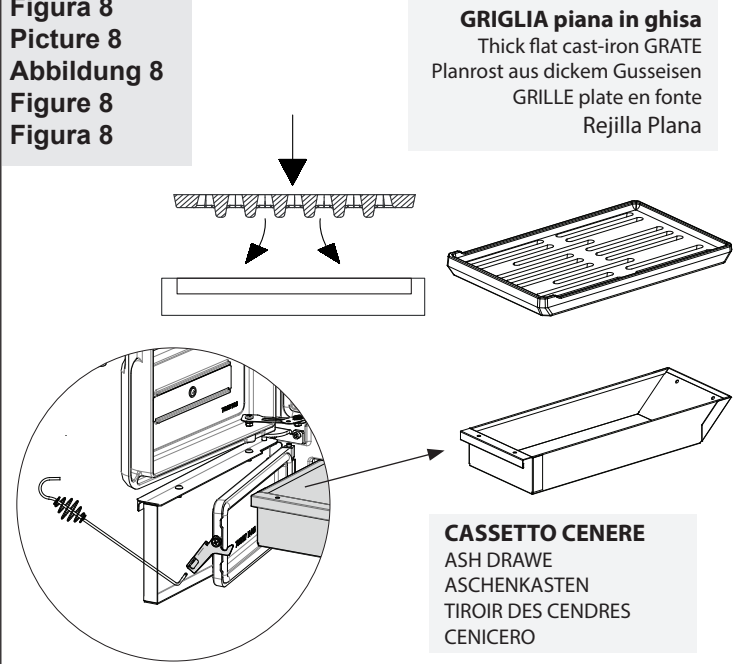
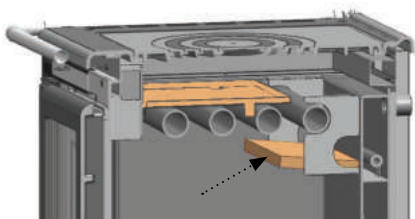


Figura 9
Picture 9
Abbildung 9
Figure 9
Figura 9



.....► **DEFLETTORE FUMO - SMOKE DEFLECTOR**
RAUCHUMLENKPLATTE - DÉFLECTEUR FUMÉE
DEFLECTOR DE HUMO

Scaldavivande
Food warmer
Wärmefach
Chauffe-plat

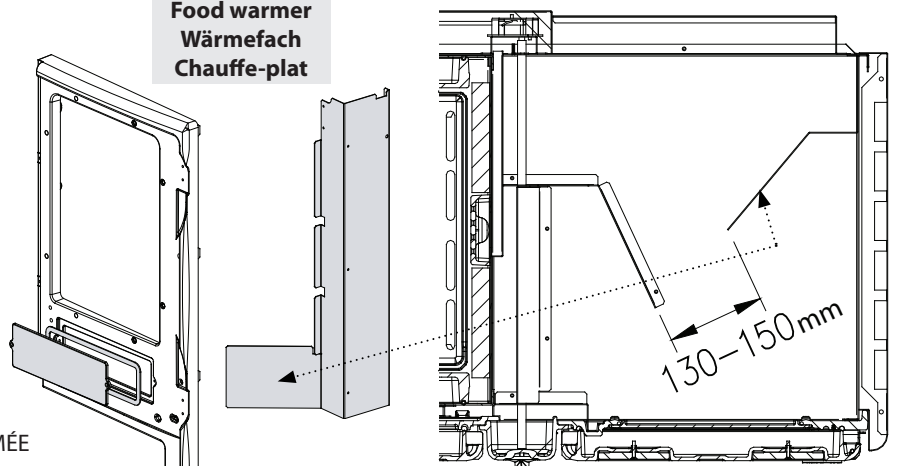
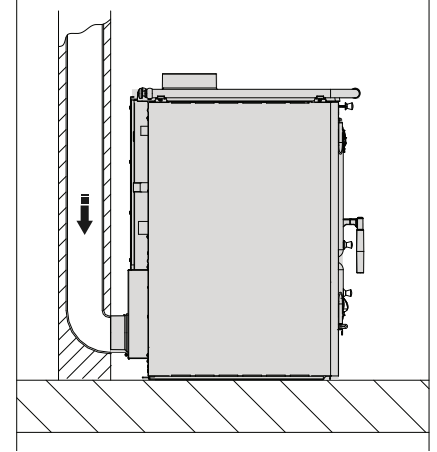
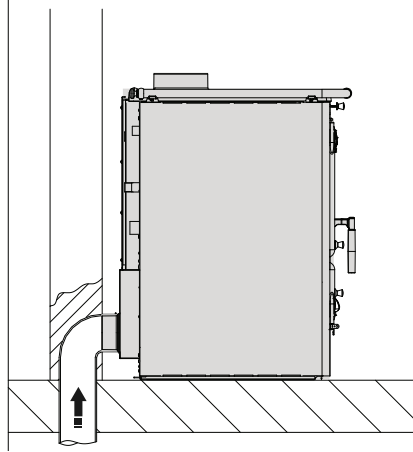
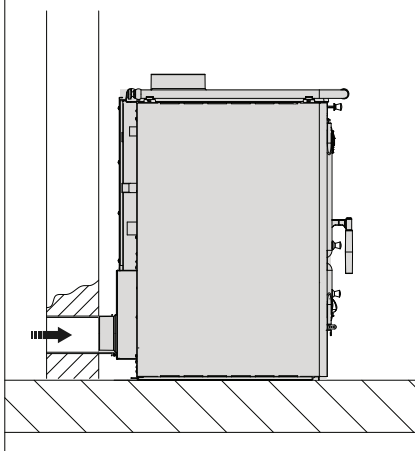


Figura 10
Picture 10
Abbildung 10
Figure 10
Figura 10

PRESA ARIA ESTERNA / EXTERNAL AIR INTAKE / AUSSENLUFTEINLASS / PRISE AIR EXTERNE / TOMA DE AIRE EXTERIOR



Alimentazione d'aria dal retro -
Lunghezza tubo max. 3 m

Air inlet from the rear side
 - Pipe length max. 3 m

Luftzufuhr von der Rückseite
 - Rohr max. 3 m lang

Alimentation d'air à l'arrière
 - Longueur du tuyau max. 3 m

Alimentación de aire desde la parte posterior
 - Longitud del tubo max. 3 m

Alimentazione d'aria dal basso
- Lunghezza tubo max. 3 m

Air inlet from the bottom
 - Pipe length max. 3

Luftzufuhr von unten
 - Rohr max. 3 m lang

Alimentation d'air du bas
 - Longueur du tuyau max. 3 m

Alimentación de aire por abajo
 - Longitud del tubo max. 3 m

Alimentazione d'aria dall'alto
- SOLO con Sistema Certificato

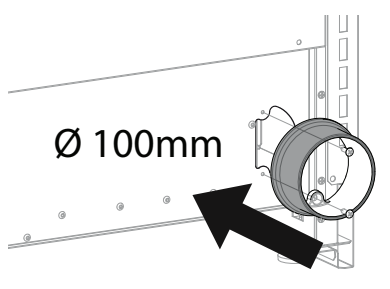
Air inlet from the top - ONLY with certified System
 Luftzufuhr von oben: nur mit zertifiziertem System

Alimentation d'air du haut
 - SEULEMENT avec Système Certifié

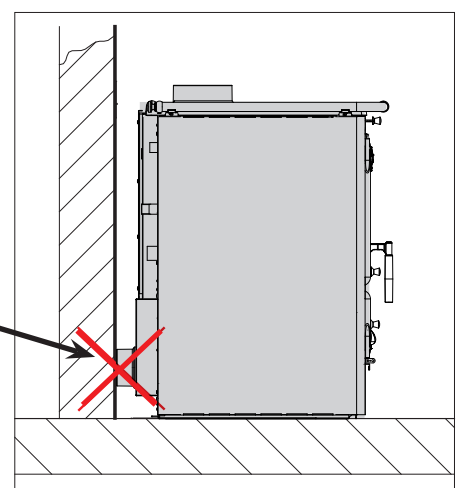
Alimentación de aire por arriba
 - SOLO con Sistema Certificado

Tubo flessibile IGNIFUGO non fornito ! / FIREPROOF flexible pipe not supplied. / Feuerfester Schlauch gehört nicht im Lieferumfang dazu. / Tuyau flexible NON-FLAMMABLE pas fournis / Tubo flexible ignifugo no previsto.

DI SERIE
 SERIES
 SCHON DABEI
 SÉRIES
 DE SERIE



Ø 100mm



ATTENZIONE IMPORTANTE: NON APPOGGIARE AL MURO LA STUFA CON L'ANELLO MONTATO ALTRIMENTI IL PRODOTTO NON FUNZIONA.

IMPORTANT: REMOVE THE BACK SPIGOT BEFORE TO LEAN THE STOVE AGAINST THE WALL, OTHERWISE THE PRODUCT WILL NOT WORK.

VORSICHT: DER HOLZHERD MUSS NICHT MIT MONTIERTEN RAUCHROHRANSCHLUSS AUF DER WAND GESTELLT WERDEN, SONST FUNKTIONIERT DAS GERÄT NICHT.

ATTENTION : NE PAS POSER LA CUISINIÈRE CONTRE LE MUR AVEC LA SORTIE DE FUMÉES MONTÉE, AUTREMENT LE PRODUIT NE FONCTIONNERA PAS.

ATENCIÓN - IMPORTANTE: NO COLOCAR LA COCINA CONTRA A LA PARED CON EL ANILLO POSTERIOR PUESTO SINÓ EL PRODUCTO NO FUNCIONA.

INSTALLAZIONE. INSTALLATION. INSTALLATION. L'INSTALLATION. LA INSTALACIÓN.

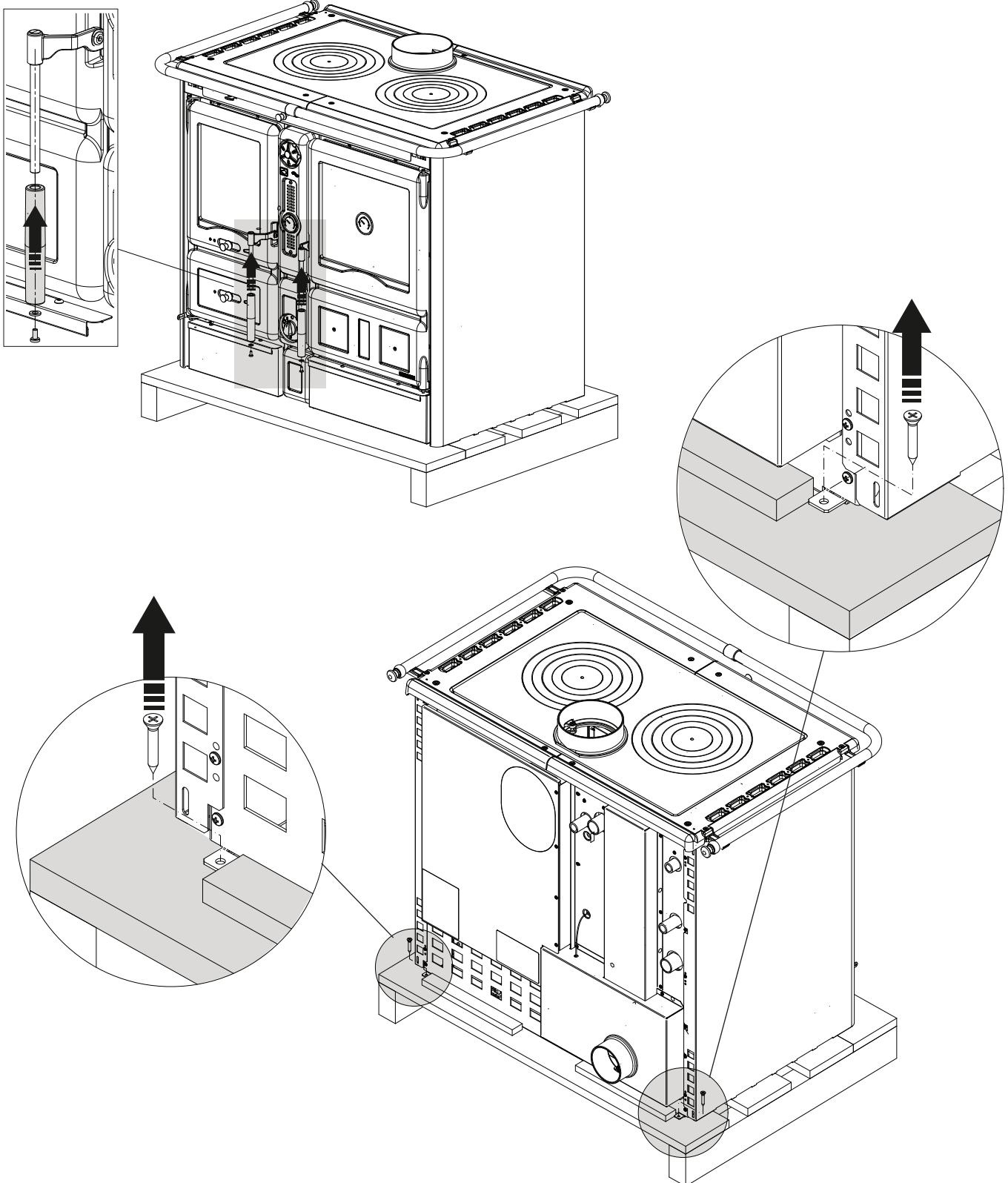
PRIMA DELL'INSTALLAZIONE ESEGUIRE LE SEGUENTI VERIFICHE.

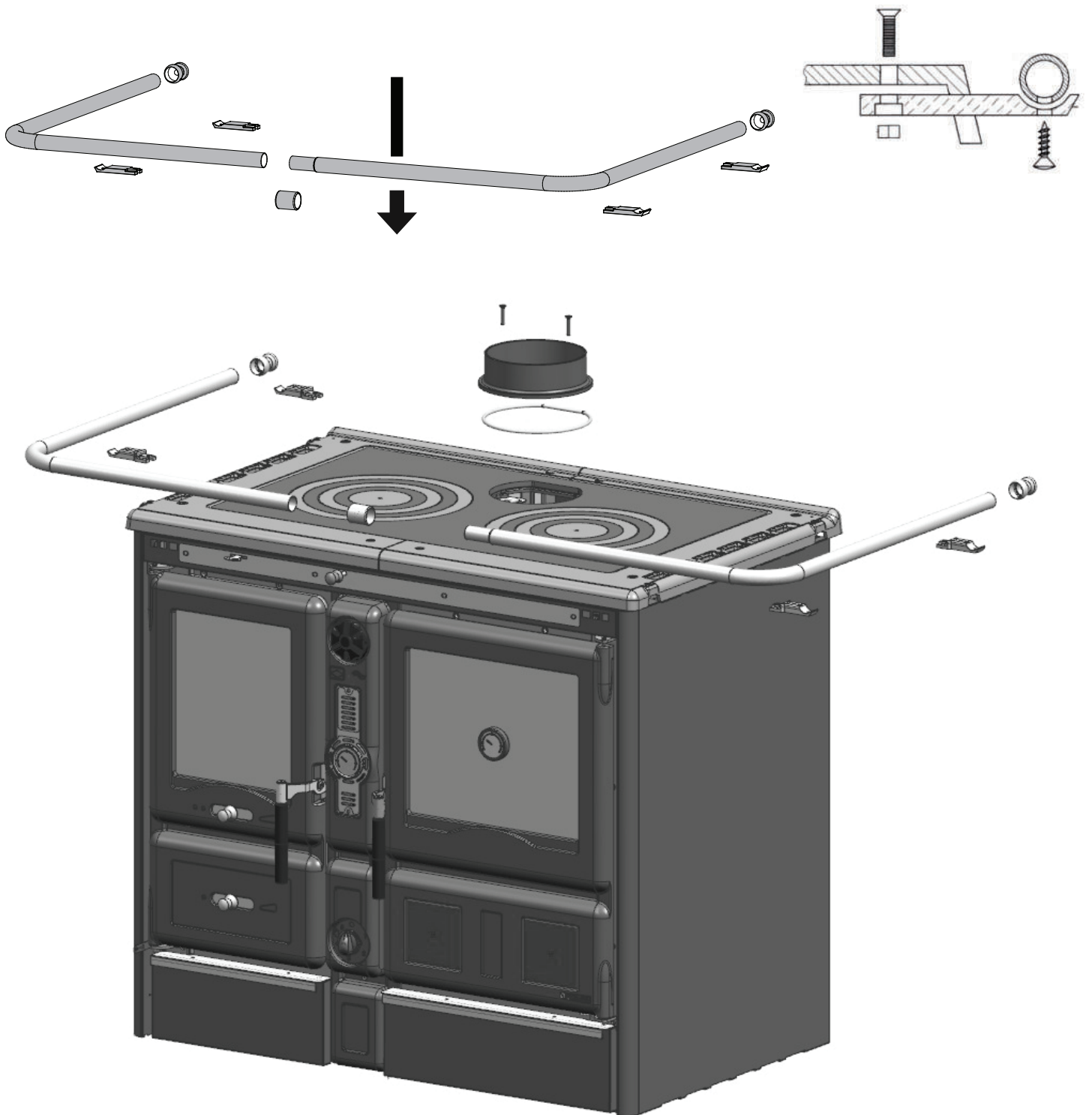
BEFORE THE INSTALLATION PERFORM THE FOLLOWING CHECKS.

VOR DER AUFSTELLUNG FOLGENDE PRÜFUNGEN AUSFÜHREN.

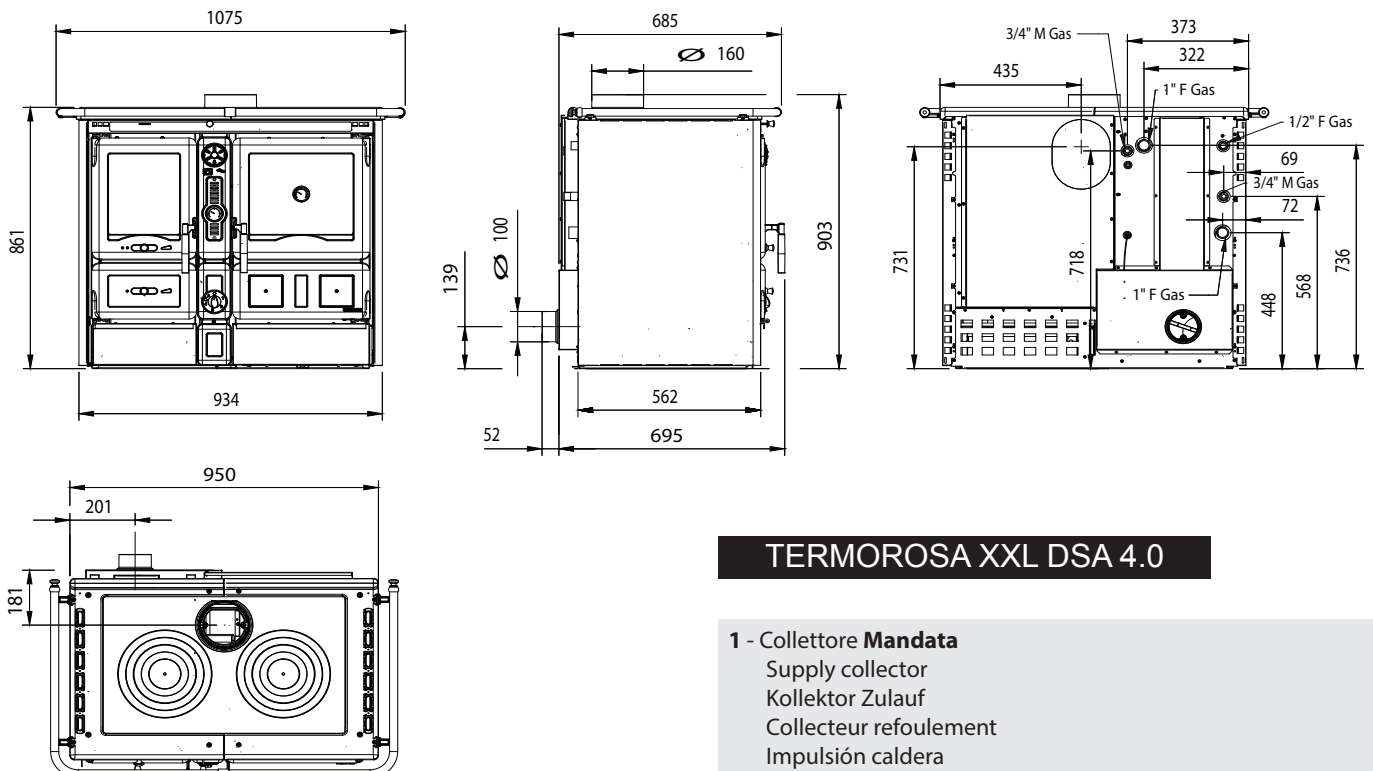
AVANT L'INSTALLATION IL FAUT RÉALISER LES SUIVANTES VÉRIFICATIONS

.ANTES DE LA INSTALACIÓN, REALIZAR LOS CONTROLES SIGUIENTES



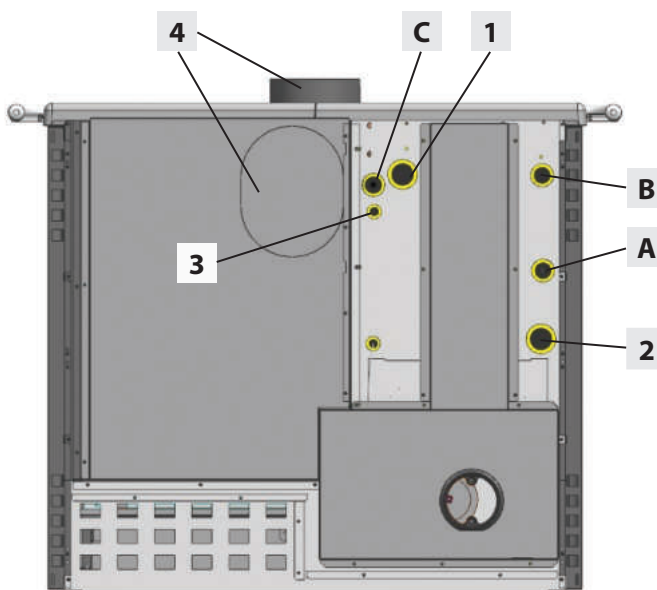
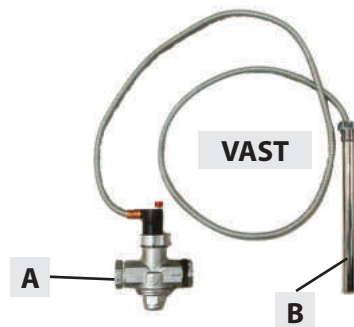


DIMENSIONI. DIMENSIONS. MASSE. DIMENSIONS. DIMENSIONES.



TERMOROSA XXL DSA 4.0

- 1 - Collettore Mandata**
Supply collector
Kollektor Zulauf
Collecteur refoulement
Impulsión caldera
- 2 - Collettore Ritorno**
Return collector
Kollektor Rucklauf
Collecteur défolement
Retorno caldera
- 3 - Sonda regolatore**
Regulator probe
Einstellsonde
Sonde régulateur
Sonda regulador
- 4 - Scarico fumi**
Smoke outlet
Rauchgasanschluss
Décharge des fumées
Descarga posterior



- A - ENTRATA Sistema integrato DSA**
INLET Integration System DSA
EINGANG Integriert System DSA
ENTRÉE System intégré DSA
ENTRADA Sistema integrado DSA

- B - (VEC - Sonda valvola VAST) - (VEA - Tappo a tenuta stagna)**
(VEC - Probe VAST valve) - (VEA - Sealing plug)
(VEC - Fühler Ventil VAST) - (VEA - Dichtstopfen)
(VEC - Sonde vanne VAST) - (VEA - Bouchon d'étanchéité)
(VEC - Sonda válvula VAST) - (VEA - Tapón estanco)

- C - USCITA Sistema integrato DSA**
OUTLET Integration System DSA
AUSGANG Integriert System DSA
SORTIE System intégré DSA
SALIDA Sistema integrado DSA



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MANUEL À TOUT MOMENT ET SANS PRÉAVIS, DANS LE BUT D'AMÉLIORER SES PRODUITS.

DER HERSTELLER BEHÄLT SICH VOR, DIE IN DEN VORLIEGENDEN UNTERLAGEN WIEDERGEgebenEN EIGENSCHAFTEN
UND DATEN ZU JEDEM BELIEBIGEN ZEITPUNKT UND OHNE VORANKÜNDIGUNG ZU ÄNDERN, UM SEINE PRODUKTE ZU
VERBESSERN.

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